

STANDARD

FORTIFIED Roof™ Designation Requirements

WEATHER HAZARDS









LEVELS







Table of Contents

1	Pro	ogram Overview	3
	1.1	Designations	
	1.2	Designation Term Limit and Re-Designations	
	1.3	Scope of FORTIFIED Requirements	5
2	Eli	igibility and Minimum Requirements for all Designations	6
		Applicable Regions	
		Qualifying Dwelling Types	
	2.3	Ineligible Foundation Types	
	2.4	Qualifying Foundation Types	9
	2.5	Qualifying Roof Structural Members	
		Qualifying Ring-Shank Nails	
		Acceptable Debris Impact Ratings for Openings and Opening Covers	
		Acceptable Design Pressure (DP) Ratings	
		8.2 Acceptable Design Pressure (DP) Ratings for Openings	
	2.9	Referenced Codes and Standards	13
		Ultimate vs. Nominal Wind Speed (V _{ult} vs. V _{asd})	
	2.11	Corrosion Protection Requirements	15
		Documentation Requirements	
		Recommendations for Flood Mitigation	
	2.14	Appropriate Use of FORTIFIED	17
3	De	esignation Requirements for FORTIFIED Roof – Existing Roof	18
	3.1	Roof Deck and Roof Cover	
	3.1	Sealing and Strengthening of Roof Deck	
		Attic Vents and Covers (Hurricane Designation Only)	
	3.4	Photovoltaic (PV) Systems	
4	De	esignation Requirements for FORTIFIED Roof – New Roof	24
		Roof Deck Minimum Thickness Requirements	
		Attachment of New Roof Deck Only	
		2.1 Attachment of Wood Board Roof Sheathing	
		2.2 Attachment of Wood Structural Panel Roof Sheathing (Plywood or OSB)	
	4.3	Inspection and Attachment of Existing Roof Deck (Re-Roof) Only	28
	4.4	Sealing the Roof Deck (roof slopes 2:12 or greater)	31
		4.1 Sealing the Roof Deck for Shingle and Metal Roof Covers	
		4.2 Sealing the Roof Deck for Concrete and Clay Tile Roof Covers	
		Drip Edge (roof slopes 2:12 or greater)	
		Flashing Steep-Slope (2:12 and greater) Roof Coverings Only	
		7.1 For Asphalt Shingles Only (Steep Slope):	
	4.7	7.2 For Clay and Concrete Tile Only (Steep Slope)	47
	4.7	7.3 For Metal Shingles and Panels Only (Steep Slope)	48
	4.7	7.4 For Other Steep-Slope Roof Coverings	48
		Low-Slope (less than 2:12) Roof Coverings Only	
		Attic Vents and Covers (Hurricane Designation Only)	
		Photovoltaic (PV) Systems	
5		esignation Requirements for FORTIFIED Silver	
6	De	esignation Requirements for FORTIFIED Gold	53
7		esignation Requirements for FORTIFIED Hail Supplement Only	
•	De	andnarion vedancincing 101 באואוופיונס וווא ייייייייייייייייייייייייייייייייי	34





7.1 Applying Hail Requirements in Conjunction with Wind Requirements	54
7.2 Steep-Slope Roof Coverings Only	
7.2.1 Asphalt Shingles	
7.2.2 Clay and Concrete Roof Tiles	
7.2.3 Metal Panels	55
7.2.4 Other Roof Coverings	
7.3 Low-Slope Roof Coverings Only	
7.4 Skylights	
7.5 Photovoltaic (PV) Systems	
B Appendices	57
Appendix A. FORTIFIED Home Standard Details	58
Appendix B. Design Information	
Appendix B1. Roof Sheathing Attachment Requirements Outside of FORTIFIED Prescriptive Parame	
Appendix B2. FORTIFIED Minimum Pressure Requirement Tables	
Appendix C. References	
Appendix D. Definitions	
Appendix E. IBHS Roof Shingle Hail Impact Ratings	
Appendix F. FORTIFIED Prescriptive CLP Design Limitations and Minimum Requirements for High Wi	
Appendix G. FORTIFIED CLP Guidance for Retrofit of Existing Homes	



1 Program Overview

1.1 Designations

The FORTIFIED Home™ program was developed to reduce avoidable suffering and financial loss caused by hurricanes, high winds, and hail. The program requirements provide a systems-based, multitiered approach for improving the resistance of homes and their contents to damage caused by wind, wind-driven rain, and hail.

Achieving a "designation" means a home meets all requirements of a level of the FORTIFIED Home Program, required documentation of materials and installation has been submitted by an authorized third party and reviewed by IBHS, and a certificate of compliance for the property has been issued by IBHS.

Available Designations

There are 8 available FORTIFIED Roof™ designations based on the applicable weather hazard and roof category (new or existing).

	DESIGNAT	ION LEVEL
	FORTIFIE	D Roof™
STANDARDS	NEW ROOF	EXISTING ROOF
FORTIFIED Home™–Hurricane	NEW	(ESST)
FORTIFIED Home™–High Wind	NEW	EST
+ HAIL SUPPLEMENT		
FORTIFIED Home™–Hurricane & Hail	NEW	(ESST)
FORTIFIED Home™–High Wind & Hail	NEW	



Designation Levels

There are three designation levels—FORTIFIED Roof™, FORTIFIED Silver™, and FORTIFIED Gold™—that build on each other and address different systems of the home. FORTIFIED Roof is the first level. To attain FORTIFIED Silver (the second level), the FORTIFIED Roof designation requirements must first be met. To attain FORTIFIED Gold (the third level), both the FORTIFIED Roof and FORTIFIED Silver designation requirements must first be met. This document only addresses the FORTIFIED Roof level of the 2020 FORTIFIED Home Standard. Refer to the complete 2020 FORTIFIED Home Standard for information on FORTIFIED Gold and FORTIFIED Silver designation requirements.

Weather Hazard

The location of the home will determine which standard must be followed (FORTIFIED Home™– Hurricane or FORTIFIED Home™–High Wind). The optional FORTIFIED Home™–Hail Supplement may be used in conjunction with either standard (if all requirements are met) and will result in a FORTIFIED Home™–Hurricane & Hail or FORTIFIED Home™–High Wind & Hail designation.

Roof Category

Whether the roof is new or existing will also determine which program requirements must be followed.

- New Roof designations are only appropriate for new construction or re-roofing projects where all roof sheathing, sealed roof deck, and roof covering systems are newly installed (less than 5 years old) and installation in compliance with FORTIFIED Home requirements is verifiable at the time of designation.
- □ **Existing Roof** designations are appropriate for existing homes that have a roof and roof covering with greater than 5 useful years of life remaining that do not show visible signs of damage or deterioration. FORTIFIED homes seeking re-designation without re-roofing are only eligible for an Existing Roof designation. Similarly, newly installed roofs where the roof sheathing, sealed roof deck, and/or roof cover installation or wind rating cannot be verified are only eligible for an Existing Roof designation.

If a home qualifies for a FORTIFIED Roof – Existing Roof designation, then any higher-level designation (FORTIFIED Silver or FORTIFIED Gold) will also be indicated as "Existing Roof." If the home qualifies for a FORTIFIED Roof – New Roof designation, then any higher-level designation (FORTIFIED Silver or FORTIFIED Gold) will also be indicated as "New Roof."



Goals of FORTIFIED Roof Designation Level



FORTIFIED Home™-Hurricane

Build or retrofit home to minimize roof damage, attic water intrusion and associated damage by providing prescriptive roof sheathing and attachment, sealed roof deck, code-compliant roof covering, and approved roof and gable end vents/covers.

FORTIFIED Home™-High Wind

Build or retrofit home to minimize roof damage, attic water intrusion and associated damage by providing prescriptive roof sheathing and attachment, sealed roof deck, and code-compliant roof covering.

(Optional) Additional Requirements

FORTIFIED Home™-Hail Supplement

Build or retrofit roof to minimize impact damage due to hail by providing properly impact-rated roof covering, skylights, and PV systems.

1.2 Designation Term Limit and Re-Designations

All designations are valid for 5 years. Designations expire on the fifth anniversary of designation date shown on the designation certificate. Homes may be re-designated for additional 5-year terms by having a re-designation inspection at the end of each term. The re-designation inspection focuses on the roof covering and any substantive changes to systems covered under the FORTIFIED program. FORTIFIED homes seeking re-designation without re-roofing are only eligible for FORTIFIED Home – Existing Roof designation.

1.3 Scope of FORTIFIED Requirements

The FORTIFIED Home program is a <u>voluntary program</u> that only addresses wind and wind-driven rain aspects of risk. The requirements of the High Wind designation are intended to reduce risk due to severe thunderstorms, straight-line wind events, and high winds at the outer-most edges of tornadoes, while the requirements of the Hurricane designation are intended to reduce risk primarily due to tropical storms and hurricanes.



2 Eligibility and Minimum Requirements for all Designations

2.1 Applicable Regions

The FORTIFIED Home Standard provides program requirements for homes in both high-wind- and hurricane-prone regions of the United States as specified by the American Society of Civil Engineers Minimum Design Loads for Buildings and Other Structures (ASCE 7):

Hurricane designations are applicable for homes where the ultimate design wind speed (V_{ult}) is greater than 115 mph as specified in ASCE 7-10 through ASCE 7-16 or the nominal design wind speed (V_{asd}) is greater than 90 mph as specified in ASCE 7-98 through ASCE 7-05.

High wind designations are applicable for homes where the ultimate design wind speed (V_{ult}) is equal to or less than 115 mph as specified in ASCE 7-10 through ASCE 7-16 or the nominal design wind speed (V_{asd}) is equal to or less than 90 mph as specified in ASCE 7-98 through ASCE 7-05.

Refer to section 2.10 for additional information about ultimate versus nominal wind speed.

NOTE: The Applied Technology Council (ATC) provides an online tool to easily determine design wind speed based on site address per ASCE 7-16, 7-10, and 7-05 (Refer to Risk Category II wind speeds): https://hazards.atcouncil.org. Always check local code requirements for wind speed as well, in case they differ from the wind speeds provided by the ATC website.



2.2 Qualifying Dwelling Types

The FORTIFIED Home program is only applicable for the residential, single-family and two-family dwelling types listed below. Note that residential structures that are either used for or converted into businesses fall under the FORTIFIED Commercial™ program and are NOT applicable for a FORTIFIED Home designation.

Single-family detached home —a freestanding residential building occupied by one family. Limited to three stories above grade. This also includes detached single-family factory-built modular homes that are designed, built, and sited to meet all local building code requirements.
Two-family dwelling units (duplex) —a freestanding residential building occupied by two families. Limited to three stories above grade. NOTE : The entire two-family building, which includes both dwelling units, must be evaluated under the appropriate FORTIFIED requirements and the entire building must meet all requirements for the designation being considered. Individual units are NOT eligible for designation unless the entire building is being designated.
HUD manufactured homes —a single-family residential home manufactured to HUD's Zone II or Zone III Manufactured Home Construction and Safety Standards adopted after July 1994. The home must be sited on and properly attached to a permanent foundation (see foundation requirements in Section 1.2.3.3). HUD manufactured homes built before July 1994 and Zone I homes built after July 1994 are NOT eligible.
Townhouse —a single-family dwelling unit constructed in a group of three or more attached units in which <i>each unit extends from foundation to roof and has a yard or public way on not less than two sides</i> . Limited to three stories above grade. Mixed use (commercial and residential) buildings are NOT eligible. NOTE : The entire townhouse building, which includes all townhouse units composing the building, must be evaluated under the appropriate FORTIFIED requirements and the entire building must meet all requirements for the designation being considered. Individual townhouse units are NOT eligible for designation unless the entire building is being designated. Example: A four-unit, two-story townhouse with all units attached is eligible for a specific FORTIFIED designation only if the entire building, including each and every townhouse unit, is evaluated and all units meet the requirements for that designation.



2.3 Ineligible Foundation Types

Homes on a foundation constructed of unrestrained stacked masonry or stone (a dry-stack foundation) are NOT eligible for any FORTIFIED designation. **NOTE**: Ineligible foundations may be retrofitted in accordance with a professional engineering plan and must comply with HUD-Code Manufactured Home foundation requirements (refer to <u>section 2.4</u> below) to be considered eligible.

☐ Unreinforced (dry-stack) foundations





Figure 2.1. Ineligible dry-stack foundation





Figure 2.2. Ineligible dry-stack foundation





Figure 2.3. Ineligible dry-stack foundation



2.4 Qualifying Foundation Types

Homes on a reinforced foundation may be eligible for FORTIFIED designation. Acceptable foundation types may include (but not necessarily be limited to) the following, provided that all subsequent requirements are met.

□ Slab on grade



Figure 2.4. Slab on grade

☐ Elevated-floor home-to-foundation connections

To be eligible for designation or re-designation under the FORTIFIED program, homes with elevated floors (not slab-on-grade construction) must have adequate positive connections from the floor or wall structure to the supporting foundation. For example, homes on piers or pilings must have connections from the tops of the piers/pilings to the home's floor beams and a home on piers with shallow foundations must have connections that provide a continuous load path to the foundations. All connectors must be free from damage, corrosion-resistant (if applicable) in accordance with section 2.11 of this standard and installed per the connector manufacturer's installation instructions.



Figure 2.5. Crawlspace







Figure 2.6. Stem wall



Figure 2.7. Post and beam/piling

☐ HUD-code manufactured home foundations

Foundations must be capable of resisting the design wind load requirements with no more than ¹/₄-in. lateral deflection. Requirements specified in the US Department of Housing and Urban Development (HUD) Permanent Foundation Guide for Manufactured Housing (HUD4930.3G) dated September 1996 or later provide useful assistance in identifying suitable foundation options. Based on results of past inspections of home installations that were reported as permanent, the following requirements of the HUD Guide and FORTIFIED requirements are emphasized and are part of the Field Evaluation inspection.

- Screw-in soil anchors are not considered a permanent anchorage and cannot be used as any part of the required permanent foundation unless their heads are restrained from lateral movement by embedment in a reinforced concrete footing or concrete slab.
- All concrete masonry unit (CMU) bearing walls, piers, and columns, as well as any units
 used as part of systems to resist uplift, overturning, and lateral loads must be composed
 of reinforced concrete masonry with mortared bed and head joints. Cells with reinforcing
 must be fully grouted. Dry-stacking of CMU is not allowed.
- All bearing walls, piers, and columns must be installed on and connected to acceptable footings or a concrete slab. Footings and slabs must be protected from the effects of frost heave by extending below the frost line or by using a frost-protected shallow foundation design.
- Walls and piers used as part of the uplift, overturning, or lateral load–resisting system must include adequately sized connections and elements capable of resisting tension or compression loads as appropriate. Straps or cables are acceptable, provided they are connected to the home or its chassis and transfer the design loads to the slab or footings supporting the walls, piers, or columns. Use of frictional resistance between the home or its chassis and the tops of the walls, piers, or columns or between the bottom of the walls, piers, or columns and the footings to resist lateral loads is not allowed.



2.5 Qualifying Roof Structural Members

- □ FORTIFIED Home specifications are applicable for wood framed roof structural members (i.e., wood trusses or rafters) with minimum 2 in. nominal thickness (1½ in. actual thickness), spaced at 24 in. O.C. maximum with wood structural panel sheathing (i.e., plywood or OSB). For wood roof framing outside of these parameters, a signed and sealed letter from a professional engineer (refer to Appendix D for definition) will be required to verify the sheathing is adequately rated for the span and applicable design wind pressures, and that the attachment of the sheathing to the roof framing members is adequate and in compliance with Appendix B1.
 - Other construction materials and types of roof framing/sheathing shall be evaluated on a case-by-case basis. Materials, design, and installation must at minimum comply with local building code requirements, manufacturer specifications, and the design parameters listed below.
- □ Roof framing must be designed (by others) to support all gravity and wind loads corresponding to the site design wind speed, roof height, exposure category, and location on the building and all required load combinations in accordance with the applicable edition of ASCE 7 with the following minimum requirements:

2.6 Qualifying Ring-Shank Nails

- Use minimum 8d (0.113-in. diameter) x 2^{3} /s-in. long roof sheathing ring-shank nails for connection of sheathing unless otherwise noted in FORTIFIED Home specifications.
- □ Ring-shank nails accepted by the FORTIFIED program shall comply with ASTM F1667. Only full round head ring-shank nails are acceptable. Off-center ring-shank nails with full round heads are acceptable. Clipped-head ring-shank nails are not acceptable for attachment of structural wood roof sheathing panels.

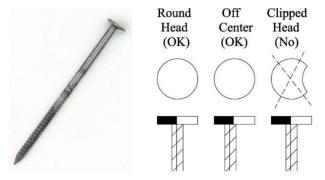


Figure 2.8. Ring-shank nail



2.7 Acceptable Debris Impact Ratings for Openings and Opening Covers

-NOT APPLICABLE FOR FORTIFIED ROOF LEVEL-

2.8 Acceptable Design Pressure (DP) Ratings

2	8	1 Acce	ntable	Design	Pressure	(DP)	Ratings	for	Roof	Covers
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- □ Roof cover systems described as "pressure-rated" or "DP-rated" in this FORTIFIED standard must have a certified design pressure report in compliance with one of the following, have DP ratings that meet or exceed site-specific required design pressures corresponding to a minimum of V_{ult} = 130 mph and Exposure C, and must be installed in accordance with the manufacturer's instructions:
 - o ICC-ES Evaluation Report
 - Florida Product Approval
 - Miami-Dade County Notice of Acceptance (NOA)
 - o Texas Department of Insurance (TDI) Evaluation Report
- □ DP ratings from organizations not listed above must incorporate a 2.0 safety factor by testing in accordance with **UL 580** or **UL 1897** or **TAS 125**.
 - UL 580 test report is acceptable for design uplift pressures up to 52.5 psf maximum.
 - For design uplift pressures greater than 52.5 psf, a UL 1897 test report will be required with design pressure ratings greater than or equal to the required design uplift pressures.
- □ FORTIFIED will not accept engineering extrapolation of test data (outside of the parameters set by the report/approval) to achieve greater DP ratings or larger connection spacings than listed in the certified report. Additionally, the installed product must match the tested assembly in the certified report.

2.8.2 Acceptable Design Pressure (DP) Ratings for Openings

-NOT APPLICABLE FOR FORTIFIED ROOF LEVEL-





2.9 Referenced Codes and Standards

Codes and Standards referenced herein shall be the latest editions or as referenced in the locally adopted building code(s). Refer to <u>Appendix C</u> for list of references. Note the versions of ASCE 7 that are referenced in the following model codes:

IRC 2021 → ASCE 7-16

IRC 2018 → ASCE 7-16

IRC 2015 → ASCE 7-10

IRC 2012 → ASCE 7-10

IRC 2009 → ASCE 7-05

IRC 2006 → ASCE 7-05

IRC 2003 → ASCE 7-02

IRC 2000 → ASCE 7-98



2.10 Ultimate vs. Nominal Wind Speed (Vult vs. Vasd)

Where ultimate wind speed (V_{ult}) or nominal windspeed (V_{asd}) are referenced herein, it must be determined which edition of the American Society of Civil Engineers Minimum Design Loads for Building and Other Structures (ASCE 7) Standard is referenced by the locally adopted building code(s) (refer to section 2.9). Ultimate wind speed (V_{ult}) is the wind speed determined in accordance with either ASCE 7-10 or ASCE 7-16 and nominal wind speed (V_{asd}) is the wind speed determined in accordance with ASCE 7-98 through ASCE 7-05. Use the wind speed that corresponds to the version of ASCE 7 referenced by the locally adopted building code(s) for the site. Figure 2.9 provides a conversion chart for ultimate to nominal wind speed and vice versa.

Desig	n Wind Spe	ed	Conversion	Chart
Ultimate t	o Nominal		Nominal to	Ultimate
V _{ult} (mph)	V _{asd} (mph)		V _{asd} (mph)	V _{ult} (mph)
115	89		80	103
120	93		90	116
130	101		100	129
140	108		110	142
150	116		120	155
160	124		130	168
170	132		140	181
180	139		150	194

Figure 2.9. Ultimate vs. Nominal Design Wind Speed Conversion Chart



2.11 Corrosion Protection Requirements

Installed hardware must comply with the FORTIFIED Fastener and Connector Corrosion Protection Requirements Table shown below and also provided in FORTIFIED Standard Detail <u>F-G-1</u> "Corrosion Protection Requirements" (refer to Appendix A).

FORTIFIED Home™

Corrosion Protection Requirements for Fasteners & Connectors in Coastal Regions

For all connections described in this table: if corrosion is observed at time of re-designation, designation may not be renewed.

Requirements & Best	Practices for FORTI	FIED Roof™ Design	nations
	REQUIR	EMENTS	BEST PRACTICES
	Distance to salt	water shoreline¹	Distance to brackish water shoreline
ROOF CONNECTIONS	0–300 ft	300–3,000 ft	0-300 ft
Roofing nails for shingles			
Concrete and clay roof tile fasteners	Category A	Category B (or better)	
Roof vent fasteners			
Metal roof system including panels and exposed fasteners, clips, etc.	guidance for coastal a manufacturer, the follow categories may be a	s corrosion resistance reas. If not provided by ving corrosion resistance accepted for exposed and clips	Category B (or better)
	Category A	Category B (or better)	
Fasteners used for attachment of underlayment to roof deck	Category E	3 (or better)	
Roof-mounted equipment exposed connections and fasteners	Category A	Category B (or better)	
Requirements and Best Practices for			Gold™ Designations BEST PRACTICES
		EMENTS	
EXTERIOR EXPOSED CONNECTIONS		water shoreline ¹	Distance to brackish water shoreline
(including under soffits and elevated foundations)	0–300 ft	300–3,000 ft	0-300 ft
Silver: Soffit fasteners Exposed attached structure connectors, anchors, fasteners	Category A Aluminum Soffits NOT Allowed	Category B (or better) Aluminum Soffits Allowed	Category B (or better)
Gold: Exposed CLP connectors, anchors, fasteners			
			_
		ACTICES	BEST PRACTICES
INTERIOR CONNECTIONS		water shoreline ¹	Distance to brackish water shoreline
(including enclosed in attic or within wall cavity)	0–300 ft	300–3,000 ft	0–300 ft
 Silver: Gable bracing metal connectors and fasteners Gable outlooker hangers, clips and fasteners 	Category B (or better)		Category C (or better)
Chimney framing metal connectors and fasteners			



CATEGORY A: STAINLESS STEEL OR EQUIVALENT

Metal connectors:

• Stainless steel per ASTM A316

Fasteners:

- Stainless steel per ASTM A304 or A316
- Proprietary coated fasteners require documentation of equivalent corrosion protection performance to stainless steel, such as equivalence testing per ICC-ES AC257 Exposure Condition 4, or other comparative testing documentation

CATEGORY C: STANDARD GALVANIZED

Metal connectors:

Galvanized per ASTM A653 with G90 coating

Fasteners:

• Galvanized per ASTM A641 Class 1

Corrosion Resistance Categories^{2,3}

CATEGORY B: ENHANCED GALVANIZED OR EQUIVALENT

Metal connectors:

- · Galvanized per ASTM A653 with G185 coating
- Hot-dip galvanized per ASTM A123

Fasteners with diameters over 3/8 in.:

• Hot-dip galvanized per ASTM A153 Class C

Fasteners with diameters up to 3/8 in. shall meet one of the following:

- · Hot-dip galvanized per ASTM A153 Class D
- Galvanized per ASTM A641 Class 3
- Per ASTM G85, Annex 5, Corrosion resistance exhibiting not more than 5% red rust after the following:
 - for nails: 280 hours
 - for roof tile fasteners: 1000 hours
 - for other carbon steel fasteners: 360 hours
- In lieu of testing listed above, proprietary coated fasteners require documentation of equivalent
 or superior corrosion protection performance to the galvanization options listed above, such as
 equivalence testing per ICC-ES AC257 Exposure Condition 4, or other comparative testing
 documentation
- Testing per ASTM B117 with corrosion resistance exhibiting not more than 5% red rust after 1,000 hours exposure may be accepted if no other testing is available

NOTES

- 1. For the purposes of FORTIFIED Home designation, "saltwater shoreline" shall be considered as the ocean or gulf coastline along the mainland United States including seaward island coastlines. This includes the Atlantic, Pacific, and Gulf of Mexico coastlines, as well as the coastline of any Bay or Sound with no land barrier separating it from being completely open to the ocean or Gulf of Mexico. Distances are measured from the closest feature of the subject building to the ocean or gulf coastline.
- 2. Fastener and connector materials and coatings must be compatible with materials and coatings they come into contact with to prevent galvanic corrosion due to dissimilar materials.
- 3. Fasteners in contact with chemically treated wood shall be in accordance with the requirements of the IBC/IRC or locally adopted code as applicable.

F-G-1



2.12 Documentation Requirements

Appropriate and adequate documentation must be provided to IBHS to achieve a FORTIFIED Roof designation. Installation documentation is intended to enforce that FORTIFIED requirements have been followed and installed as required onsite, and that adequately rated products have been chosen and installed in compliance with manufacturer requirements. Installation documentation may include but is not limited to the following depending on designation level:

Photo documentation of product packaging
Photo documentation of installation
Certified testing reports and/or manufacturer installation instructions for certain products
FORTIFIED Compliance Forms

Submitted documentation must be unique to the site address receiving designation and must be of satisfactory image quality and/or resolution so that it is legible and easily deciphered. Failure to submit adequate documentation may result in denial of FORTIFIED designation. Full listings of minimum documentation requirements for all designation levels are available on the FORTIFIED Home website.

2.13 Recommendations for Flood Mitigation

Because elevation of an existing home to avoid flood damage is a cost-prohibitive expense for many homeowners, this program only addresses wind and wind-driven rain aspects of risk. **IBHS** recommends that homes be built at an elevation corresponding to a 1-in-500 chance of flooding per year or a minimum of 3 ft above the base flood elevation (the base flood elevation corresponds to a 1-in-100 chance of flooding per year). Best practice for new home construction is to build to these higher elevations.

2.14 Appropriate Use of FORTIFIED

FORTIFIED Home requirements are minimum requirements and do not take the place of structural design or supersede more restrictive requirements from the structural design, locally adopted building code(s), or product manufacturer's specifications.

The FORTIFIED Home Standard is to be applied in conjunction with federal, state, and local codes, ordinances and regulations in addition to the structural design which is by others. In case of a conflict between provisions, use whichever is more stringent.



3 Designation Requirements for FORTIFIED Roof – Existing Roof

The FORTIFIED Roof – Existing Roof designation provides prescriptive methods to create a qualified roof without requiring roof covering replacement on an existing home. From section 1.1:

Existing Roof designations are appropriate for existing homes that have a roof and roof covering with greater than 5 useful years of life remaining that do not show visible signs of damage or deterioration. FORTIFIED homes seeking re-designation without re-roofing are only eligible for an Existing Roof designation. Similarly, newly installed roofs where the roof sheathing, sealed roof deck, and/or roof cover installation or wind rating cannot be verified are only eligible for an Existing Roof designation.

This approach may be used when roof covering replacement is determined to be unnecessary if ALL the following requirements of this section are met. If one or more of the following requirements are not met, then re-roofing in accordance with section 4 is required.

3.1 Roof Deck and Roof Cover

- □ Roof structural members must meet the requirements of <u>section 2.5</u>.
- □ Roof sheathing must meet the following minimum thickness requirements:

For Hurricane Designations

Table 3.1. Roof Sheathing Minimum Thickness Requirements for FORTIFIED Home-Hurricane

Max. Roof Member	ASCE	ASCE
Spacing	7-10	7-16
24" O.C.	7/16"	15/32"

For High Wind Designations

Table 3.2. Roof Sheathing Minimum Thickness Requirements for FORTIFIED Home-High Wind (Roof Level)

Max. Roof Member Spacing	ASCE 7-10	ASCE 7-16
16" O.C.	3/8"	3/8"
24" O.C.	7/16"	15/32"

Note: Refer to complete <u>2020 FORTIFIED Home Standard</u> for minimum sheathing thickness requirements for Silver and Gold levels.



NOTE: Local building code requirements for roof sheathing thickness may be more stringent based on site conditions. Refer to <u>section 2.9</u> for additional information regarding ASCE 7 editions referenced by different model building codes.

- ☐ The existing roof cover does not show visible signs of damage or deterioration.
- ☐ There is only one layer of roof covering.
 - NOTE: Although some jurisdictions allow a new roof to be installed over an existing roof, FORTIFIED requires existing roof covering be removed to the deck before installing a new roof cover system.
- ☐ Existing roof covering is estimated to have at least 5 years of useful life remaining
- ☐ There is adequate access to the attic to allow application of closed-cell spray urethane-based foam adhesives along joints between sheathing and roof framing members as well as along all seams between the roof sheathing panels.
- ☐ Drip edge is installed.

For FORTIFIED Hail Supplement requirements, refer to section 7.2 or 7.3 as applicable.

3.2 Sealing and Strengthening of Roof Deck

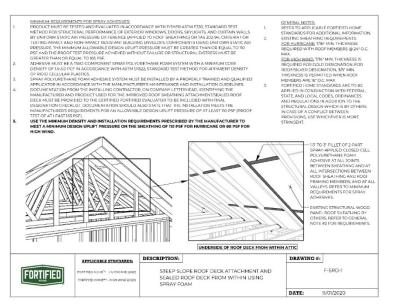
□ Apply ASTM or TAS tested 2-part, spray polyurethane foam adhesive to the underside of the roof deck in accordance with FORTIFIED Standard Detail <u>F-SRD-1</u> "Roof Deck Attachment and Sealed Roof Deck from Within Using Spray Foam" (refer to Appendix A).



Figure 3.1. Closed-cell polyurethane foam adhesive applied to underside of roof sheathing







F-SRD-1

Closed-Cell Polyurethane Foam Adhesive Minimum Requirements

Product must be tested and evaluated in accordance with either ASTM E330, Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference (applied to roof sheathing), or TAS 202-94, Criteria for Testing Impact and Non-Impact Resistant Building Envelope Components Using Uniform Static Air Pressure. The minimum allowable design uplift pressure must be greater than or equal to 110 psf and the proof test pressure achieved without failure or structural distress must be greater than or equal to 165 psf.
Adhesive must be a two-component spray polyurethane foam system with a minimum core density of 1.5–3.0 pcf in accordance with ASTM D1622, Standard Test Method for Apparent Density of Rigid Cellular Plastics.
Spray polyurethane foam adhesive system must be installed by a properly trained and qualified applicator in accordance with the manufacturer's maintenance and installation guidelines.
Documentation from the installing contractor, on company letterhead, identifying the manufacturer and product used for the improved roof sheathing attachment/sealed roof deck must be provided to the certified FORTIFIED Evaluator to be included with final designation checklist. Documentation should also state that the installation meets the manufacturer's requirements for an allowable design uplift pressure of at least 110 psf (proof test of at least 165 psf).

Closed-Cell Polyurethane Foam Adhesive Installation

To provide enhanced roof sheathing attachment and to seal the roof deck, apply a 1.5- to 3-in. fillet of 2-part spray-applied polyurethane foam adhesive to:

	All joints between sheathing
	All intersections between roof sheathing and roof framing members
П	All valleys



Spray adhesive application shall comply with the manufacturer's installation requirements and the density shall not be less than that required by the manufacturer to meet a minimum design uplift pressure on the sheathing of the following:

For Hurricane designation: 110 psf

For High Wind designation: 80 psf

- □ **EXCEPTION**: If it can be demonstrated through inspection and documentation that the roof sheathing attachment meets or exceeds one of the following requirements <u>AND</u> that a qualified sealed roof deck system is installed, then the installation of closed-cell foam is not required:
 - Wood board roof deck must meet or exceed the requirements of FORTIFIED Standard Detail <u>F-RS-1</u> "Roof Deck Attachment – Sawn Lumber or Wood Board Roof Deck with No Gaps" (refer to Appendix A).
 - 2. Structural wood panel sheathing must meet or exceed the requirements of:

For Hurricane designation: FORTIFIED Standard Detail <u>F-RS-2</u> "Hurricane – New Construction Roof Deck Attachment – Structural Wood Panels" (refer to Appendix A)

For High Wind designation: FORTIFIED Standard Detail <u>F-RS-3</u> "High Wind – New Construction Roof Deck Attachment – Structural Wood Panels" (refer to Appendix A)

Roof sheathing attachment meets or exceeds the requirements outlined in Appendix B1.



3.3 Attic Vents and Covers (Hurricane Designation Only)

- □ Ridge and off-ridge vents must be TAS 100(A) rated and anchored to the roof in compliance with manufacturer recommended installation for high winds.
- ☐ Gable end vents must have removable shutters in accordance with FORTIFIED Standard Detail F-GS-1 "Gable Vent Shuttering" (refer to Appendix A), and homeowner must be made aware that installation of shutters is temporary and that shutters must be removed once the hurricane threat has passed.



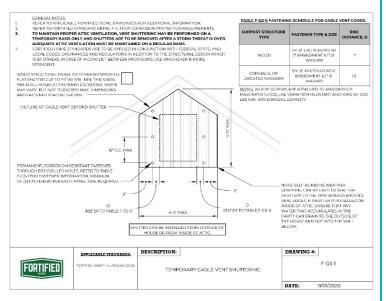
Figure 3.2. Example of a gable end vent



Figure 3.3. Outside shuttering of a gable end vent with Plywood



Figure 3.4. Shuttering of gable end vent from inside attic



F-GS-1





3.4 Photovoltaic (PV) Systems

- □ Letter of compliance required from professional engineer indicating that connections and installation of the PV system meet the design intent, and that system has been appropriately designed for the following:
 - Roof-mounted PV systems shall be designed for component and cladding wind loads for the site in accordance with ASCE 7 using an effective area based on the dimensions of a single unit frame.
 - The roof deck and supporting structure must be designed to support all gravity and wind loads resulting from the PV system installation.
- ☐ All roof penetrations must be sealed and flashed in accordance with the PV system and roof covering manufacturer's requirements.

For **FORTIFIED Hail Supplement** requirements, refer to <u>section 7.5</u>.





4 Designation Requirements for FORTIFIED Roof – New Roof

The FORTIFIED Roof – New Roof designation provides prescriptive methods for installing a roof on a new home or re-roofing an existing home. Re-roofing is required when one or more of the requirements outlined in <u>section 3</u> are not met. From <u>section 1.1</u>:

New Roof designations are only appropriate for new construction or re-roofing projects where all roof sheathing, sealed roof deck, and roof covering systems are newly installed (less than 5 years old) and installation in compliance with FORTIFIED Home requirements is verifiable at the time of designation ... newly installed roofs where the roof sheathing, sealed roof deck, and/or roof cover installation or wind rating cannot be verified are only eligible for an Existing Roof designation.

4.1 Roof Deck Minimum Thickness Requirements

- □ Roof structural members must meet the requirements of <u>section 2.5</u>.
- □ Roof sheathing must meet the following minimum thickness requirements:

For All Hurricane Designations

Table 4.1. Roof Sheathing Minimum Thickness Requirements for FORTIFIED Home-Hurricane

Max. Roof Member	ASCE	ASCE
Spacing	7-10	7-16
24" O.C.	7/16"	15/32"

For High Wind Designations

Table 4.2. Roof Sheathing Minimum Thickness Requirements for FORTIFIED Home-High Wind (Roof Level)

Max. Roof Member Spacing	ASCE 7-10	ASCE 7-16	
16" O.C.	3/8"	3/8"	
24" O.C.	7/16"	15/32"	

Note: Refer to complete <u>2020 FORTIFIED Home Standard</u> for minimum sheathing thickness requirements for Silver and Gold levels.





- EXCEPTION: for new clay or concrete tile roofs, roof sheathing must have minimum thickness of ¹⁵/₃₂ in. per the FRSA/TRI Florida High Wind Concrete and Clay Tile Installation Manual, Revised 5th Edition (for ASCE 7-10) or 6th Edition (for ASCE 7-16) requirements or greater thickness if required by tile manufacturer. For metal roof covers, verify manufacturer's sheathing thickness requirements are met.
- NOTE: Local building code requirements for roof sheathing thickness may be more stringent based on-site conditions.
- Refer to <u>section 2.9</u> for additional information regarding ASCE 7 editions referenced by different model building codes.
- ☐ Sawn lumber or wood board roof decking members must have 5/8 in. minimum thickness.
- □ Roof sheathing must be designed to resist the applicable loads and load combinations specified in ASCE 7 per either engineering analysis or prescriptive method.
 - o FORTIFIED Home requirements are based on minimums of V_{ult} = 130 mph and Exposure C. For conditions that exceed these minimums, refer to WFCM Table 3.12A (2015 Edition for ASCE 7-10 or 2018 Edition for ASCE 7-16) for prescriptive guidance.
 - BEST PRACTICE: IBHS recommends using plywood for roof sheathing in lieu of oriented strand board (OSB).





4.2 Attachment of New Roof Deck Only

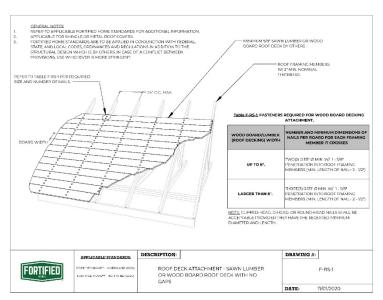
4.2.1 Attachment of Wood Board Roof Sheathing

□ Attachment of sawn lumber or wood board roof decking to roof structural members shall be in accordance with FORTIFIED Standard Detail <u>F-RS-1</u> "Roof Deck Attachment – Sawn Lumber or Wood Board Roof Deck with No Gaps" (refer to Appendix A) and Table F-RS-1.

Table F-RS-1. From F-RS-1: Minimum Requirements for Wood Board Lumber Sheathing

Wood Board/Lumber (Roof Decking) Width	Number and Minimum Dimensions of Nails per Board for Each Framing Member it Crosses		
Up to 8"	Two (2) 0.131" ø min. w/ $1\frac{5}{8}$ " penetration into roof framing members (min. length of nail = $2\frac{1}{2}$ ")		
Larger than 8"	Three (3) 0.131" ø min. w/ $1\frac{1}{8}$ " penetration into roof framing members (min. length of nail = $2\frac{1}{2}$ ")		

NOTE: Clipped-head, D-head, or round-head nails shall be acceptable provided they have the required minimum diameter and length.



F-RS-1





4.2.2 Attachment of Wood Structural Panel Roof Sheathing (Plywood or OSB)

- ☐ Ring-shank nails shall meet the requirements of <u>section 2.6</u>.
- ☐ Attachment of structural wood panel roof sheathing to roof structural members shall be in accordance with the following (refer to Appendix A for FORTIFIED Standard Details):

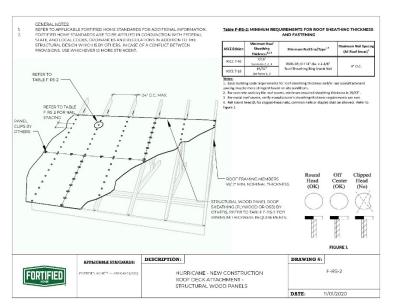
For Hurricane designation: <u>F-RS-2</u> "Hurricane – New Construction Roof Deck Attachment – Structural Wood Panels" and Table F-RS-2.

Table F-RS-2. From F-RS-2: Minimum Requirements for Roof Sheathing Fastening for Hurricane

ASCE Edition	Minimum Roof Sheathing Thickness ^{1,2,3}	Minimum Nail Size/Type ^{1,4}	Maximum Nail Spacing (All Roof Areas) ¹	
ASCE 7-10	7/16"	RSRS-01; 0.113" dia. x 2-3/8" Roof Sheathing Ring Shank Nail		
	See Notes 1, 2, 3		4" O.C.	
ASCE 7-16	15/32"		4 0.c.	
	See Notes 1, 3			

Notes:

- 1. Local building code requirements for roof sheathing thickness and/or nail size/attachment spacing may be more stringent based on site conditions.
- 2. For concrete and clay tile roof covers, minimum required sheathing thickness is 15/32".
- 3. For metal roof covers, verify manufacturer's sheathing thickness requirements are met.
- 4. Full round head \emptyset ; No clipped-head nails, common nails or staples shall be allowed. Refer to Figure 1.



F-RS-2





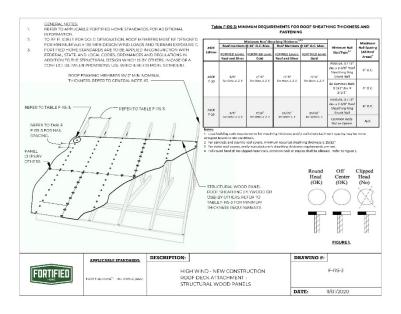
For High Wind Designation: <u>F-RS-3</u>. "High Wind - New Construction Roof Deck Attachment – Structural Wood Panels" and Table F-RS-3.

Table F-RS-3. From F-RS-3: Minimum Requirements for Roof Sheathing Fastening for High Wind

	Minimum Roof Sheathing Thickness ^{1,2,3}					
I [Roof members @ 16" O.C. Max.		Roof Members @ 24" O.C. Max.			Maximum Nail Spacing
ASCE Edition	FORIFIED Levels: Roof and Silver	FORTIFIED Level: Gold	FORIFIED Levels: Roof and Silver	FORTIFIED Level: Gold	Minimum Nail Size/Type ^{1,4}	(All Roof Areas) ¹
ASCE 7-10	3/8"	7/16"	7/16*	7/16"	RSRS-01; 0.113" dia. x 2-3/8" Roof Sheathing Ring Shank Nail	6" O.C.
ASCE / 10	See Notes 1, 2, 3	See Notes 1, 2, 3	See Notes 1, 2, 3	See Notes 1, 2, 3	8d Common Nail; 0.131" dia. X 2-1/2"	4" O.C.
ASCE 7-16	3/8"	7/16"	15/32"	15/32"	RSRS-01; 0.113" dia. x 2-3/8" Roof Sheathing Ring Shank Nail	4" O.C.
	See Notes 1, 2, 3	See Notes 1, 2, 3	See Notes 1, 3	See Notes 1, 3	Common Nails Not an Option	N/A

Notes:

- 1. Local building code requirements for sheathing thickness and/or nail size/attachment spacing may be more stringent based on site conditions.
- 2. For concrete and clay tile roof covers, minimum required sheathing thickness is 15/32".
- 3. For metal roof covers, verify manufacturer's sheathing thickness requirements are met.
- 4. Full round head Ø; No clipped-head nails, common nails or staples shall be allowed. Refer to Figure 1.



F-RS-3

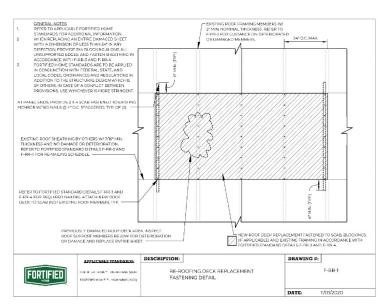
4.3 Inspection and Attachment of Existing Roof Deck (Re-Roof) Only

□ Existing roof deck must be inspected (after old roofing materials have been removed) to identify any damaged or deteriorated decking. Replace damaged decking in accordance with FORTIFIED Standard Detail <u>F-RR-1</u> "Re-Roofing Deck Replacement Fastening Detail" (refer to Appendix A).





- Damage includes (but is not limited to) soft or spongy wood, wood swelling or buckling, delaminating (plywood) or crumbling/flaking of wood.
- Do not cut or notch supporting wood members when removing damaged/deteriorated decking.
- If a section of the roof deck is damaged or deteriorated, removed and replace the entire damaged sheet or board.

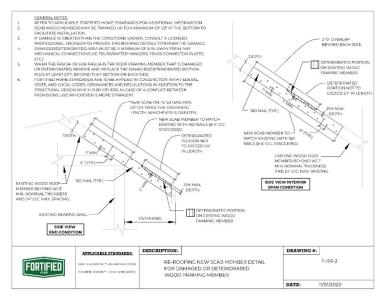


F-RR-1

- ☐ Existing wood roof framing members (rafters or truss top chords) below damaged/deteriorated decking must be inspected for damage/deterioration.
- □ Damaged/Deteriorated roof framing members may be repaired in accordance with FORTIFIED Standard Detail <u>F-RR-2</u> "Re-Roofing New Scab Member Detail for Damaged or Deteriorated Wood Framing Member" (refer to Appendix A) if <u>all</u> the following conditions are met:
 - o Roof framing members are 2x (nominal 2 in. thick) lumber spaced 24 in. O.C. maximum.
 - o Damaged/deteriorated area must be less than 25% of roof framing member depth.
 - Damaged/deteriorated area must not exceed 25% of member length up to a maximum length of 2 ft.
 - Damaged/deteriorated area must be a minimum of 6 in. away from any mechanical connections (i.e., truss/rafter hangers, truss connector plates, etc.).





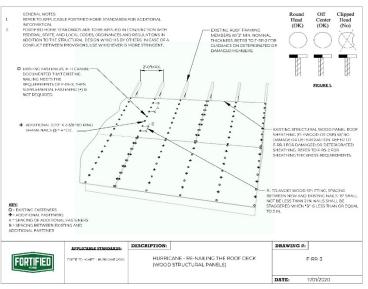


F-RR-2

- ☐ For conditions other than described above, roof members must be evaluated by a licensed professional engineer to verify structural capacity and/or provide a design for repair.
- □ For sawn lumber or wood board roof decking, add fasteners as required to meet the requirements of FORTIFIED Standard Detail <u>F-RS-1</u> "Roof Deck Attachment Sawn Lumber or Wood Board Roof Deck With No Gaps" (refer to Appendix A).
- ☐ For wood structural panel roof sheathing, re-nail the roof deck in accordance with the following (refer to Appendix A for FORTIFIED Standard Details):

For Hurricane designation: F-RR-3 "Hurricane – Re-nailing the Roof Deck (Wood Structural Panels)"

- Refer to <u>section 4.1</u> for roof deck minimum thickness requirements.
- If it can be documented that existing nailing meets the requirements of Table F-RS-2 (refer to section 4.2.2), then supplemental fastening is not required.
- If supplemental fastening is required, then additional 0.113-in. x 2³/₈-in. 8d ring-shank nails (refer to <u>section 2.6</u>) are required to be installed at 4 in. O.C.
- Spacing between new and existing nails shall not be less than 2 in. O.C.
- To avoid wood splitting, stagger nails for spacings 3 in. O.C. or less.



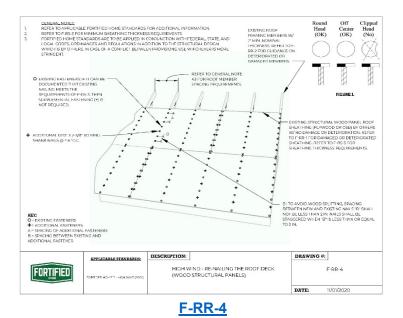
F-RR-3





For High Wind designation: <u>F-RR-4</u> "High Wind – Re-nailing the Roof Deck (Wood Structural Panels)"

- Refer to <u>section 4.1</u> for roof deck minimum thickness requirements.
- If it can be documented that existing nailing meets the requirements of Table F-RS-3 (refer to section 4.2.2), then supplemental fastening is not required.
- o If supplemental fastening is required, then additional 0.113-in. x 2³/₈-in. 8d ring-shank nails (refer to section 2.6) are required to be installed at 6 in. O.C.
- Spacing between new and existing nails shall not be less than 2 in. O.C.
- To avoid wood splitting, stagger nails for spacings 3 in. O.C. or less



4.4 Sealing the Roof Deck (roof slopes 2:12 or greater)

NOTE: For roof slopes less than 2:12, low-slope roof cover system that meets required site design uplift pressures shall be installed in accordance with manufacturer installation instructions.

- ☐ Roof slope is 2:12 or greater.
- ☐ Use corrosion-resistant fasteners in accordance with FORTIFIED Standard Detail <u>F-G-1</u> "Corrosion Protection Requirements" (refer to Appendix A).

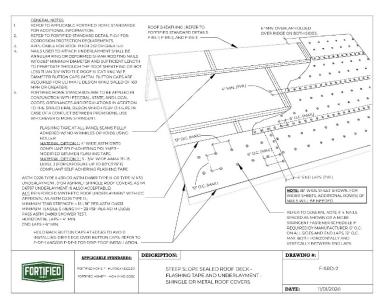
4.4.1 Sealing the Roof Deck for Shingle and Metal Roof Covers

For <u>shingle or metal roof covers</u>, seal the roof deck in accordance with **one** of the following three methods (refer to Appendix A for FORTIFIED Standard Details):





4.4.1.1 Method 1 (for shingles and metal): <u>F-SRD-2</u> "Sealed Roof Deck – Flashing Tape and Underlayment – Shingle or Metal Roof Covers – Steep Slope"



F-SRD-2

Tape Types and Installation:

Tape seams between roof sheathing that forms the roof deck. There are two material options for taping the seams on the roof deck:

- ☐ *Material Option 1:* Apply an ASTM D1970 compliant self-adhering polymer-modified bitumen flashing tape, at least 4 in. wide, directly to the roof deck to seal the horizontal and vertical joints in the roof deck.
- ☐ **Material Option 2:** Apply an AAMA 711-13, Level 3 (for exposure up to 80°C/176°F) compliant self-adhering flexible flashing tape at least 3¾ in. wide directly to the roof deck to seal the horizontal and vertical joints in the roof deck.

Any flashing tape used to achieve a sealed roof deck must be fully adhered without voids (e.g., wrinkles) in order to be accepted. In some instances, the ability of self-adhered flashing tapes to adhere to oriented strand board (OSB) sheathing may be compromised by the level of surface texture or wax used in fabricating the OSB panels. In applications where, flashing tape adhesion to OSB is marginal, apply a manufacturer-specified compatible primer to the OSB panels where the tape will be applied to ensure the proper attachment of the self-adhering tape to the sheathing. Do not nail or staple the tape to the roof sheathing. Refer to the manufacturer's recommendations for installation and primer requirements (if applicable).





Underlayment Types:

Next, apply one of the following code-compliant underlayment options over the self-adhering tape:

□ ASTM D226 Type II (#30)
 □ ASTM D4869 Type III or Type IV (#30)
 □ ASTM D6757 (for asphalt shingle roof covers)
 □ As an alternative, apply a reinforced synthetic roof underlayment which has an ICC approval as an alternate to ASTM D226 Type II felt paper. The synthetic underlayment must have a minimum tear strength of 15 lbf in accordance with ASTM D4533 and a minimum tensile strength of 20 lbf/in. in accordance with ASTM D5035.
 □ CAUTION: Be sure to check product labelling carefully. Not all products labelled ASTM D4869 are Type III or Type IV. Look for ASTM D4869 felt that is labeled Type III or Type IV. ASTM D4869 Type I or Type II will NOT be accepted.

NOTE: An AC266-rated system consisting of wood structural panel sheathing with integrated water resistive barrier such as *Huber Zip™* roof sheathing used in combination with approved or proprietary tape to seal the roof deck seams as described above and in compliance with manufacturers installation instructions, is deemed to comply as an approved FORTIFIED sealed roof deck without any additional underlayments required.

Underlayment Installation:

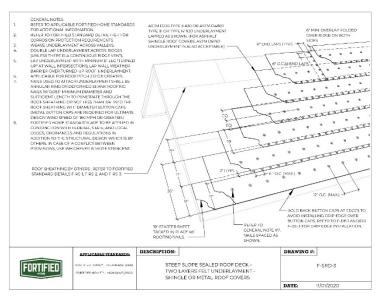
Underlayment must be attached using annular-ring or deformed-shank roofing nails (0.083 in. minimum diameter and sufficient length to penetrate through the roof sheathing or not less than $^{3}/_{4}$ in. into the roof sheathing) with minimum 1-in.-diameter caps (metal or plastic button cap nails). Metal caps and nail or metal cap-nails are required for ultimate design wind speed of 160 mph or greater. Fasteners shall meet the corrosion protection requirements outlined in <u>F-G-1</u>.

Space fasteners at 6 in. O.C. spacing along all laps and at 12 in. O.C. vertically and horizontally in the field or a more stringent fastener schedule if required by the manufacturer for high-wind and prolonged exposure installations. Horizontal laps must be a minimum of 4 in. and end laps must be a minimum of 6 in.





4.4.1.2 Method 2 (for shingles and metal): <u>F-SRD-3</u> "Sealed Roof Deck – Two Layers Felt Underlayment – Shingle or Metal Roof Covers, Steep Slope"



F-SRD-3

Underlayment Types:

Apply (2) layers of one of the following code-compliant underlayment options:

- ☐ ASTM D226 Type II (#30)
- ☐ ASTM D4869 Type III or Type IV (#30)
- ☐ ASTM D6757 (for asphalt shingle roof covers)
- □ CAUTION: Be sure to check product labelling carefully. Not all products labelled ASTM D4869 are Type III or Type IV. Look for ASTM D4869 felt that is labeled Type III or Type IV. ASTM D4869 Type I or Type II will NOT be accepted.

Underlayment Installation:

Install two (2) layers of underlayment in a shingle-fashion, lapped 19 in. on horizontal seams (36-in. roll), and 6 in. on vertical seams.

The starter course of felt is to be installed as described below and shown in <u>F-SRD-3</u>. Cut 17 in. off one side of the roll and install the remaining 19-in.-wide strip of underlayment along the eave, safely tacked in place. Carefully install a 36-in.-wide roll of underlayment over the 19-in.-wide course of underlayment along the eave. Follow the same procedure for each course, overlapping the sheets 19 in. (leaving a 17 in. exposure).

Underlayment must be attached using annular-ring or deformed-shank roofing nails (0.083 in. minimum diameter and sufficient length to penetrate through the roof sheathing or not less than $^{3}/_{4}$ in. into the roof sheathing) with minimum 1-in.-diameter caps (metal or plastic button cap nails). Metal caps and



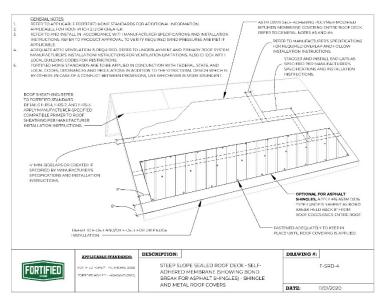


nail or metal cap-nails are required for ultimate design wind speed of 160 mph or greater. Fasteners shall meet the corrosion protection requirements outlined in **F-G-1**.

Fasten the bottom edge of the roll (horizontal lap) with fasteners at 6 in. O.C. Since the bottom edge (horizontal lap) of the next layer of underlayment will be fastened approximately 19 in. above the horizontal lap below, install a row of nails with 12 in. O.C. horizontal spacing about 10 in. above the bottom lap. When the installation is completed, the resulting fastening of the two (2) layers of felt should consist of the same fasteners at approximately 6 in. O.C. along all laps and at not more than 12 in. O.C. in the field of the sheet between the side laps. Add fasteners along any exposed vertical laps so that the maximum spacing between fasteners is 6 in. O.C.

4.4.1.3 Method 3 (for shingles and metal): F-SRD-4 "Sealed Roof Deck – Self-Adhered Membrane (Showing Bond Break for Asphalt Shingles) – Shingle and Metal Roof Covers – Steep Slope"

CAUTION: Manufacturers emphasize the need for adequate attic ventilation when self-adhered membrane is applied over the entire roof. This is particularly important north of the North Carolina/ South Carolina border. Also, some local building departments prohibit the use of this system. Check with the local building department for restrictions and refer to underlayment and primary roof system manufacturer's installation instructions for ventilation limitations.



F-SRD-4





Underlayment Type:

ASTM D1970 self-adhering polymer-modified bitumen membrane.

Underlayment Installation:

Refer to and install in accordance with manufacturer specifications and installation instructions. Refer to product approval to verify required wind pressures are met, if applicable.

Cover the entire roof deck with a full layer of self-adhering polymer-modified bitumen membrane meeting ASTM D1970 requirements. Lap underlayment with minimum 6-in. leg "turned up" at wall intersections. Lap wall weather barrier over turned-up roof underlayment.

In some instances, the ability of the self-adhered membranes to adhere to oriented strand board (OSB) sheathing may be compromised by the level of surface texture or wax used in fabricating the OSB panels. In applications where membrane adhesion to OSB is marginal, apply a manufacturer-specified compatible primer to the OSB panels to ensure the proper attachment of the self-adhering membrane to the sheathing.

Bond Break and Installation:

Shingles may bond to self-adhered membranes which could lead to damage of the sheathing when it comes time to replace the shingles. Consequently, for shingle roofs only, the membrane should be covered with a bond break such as a #15 ASTM D226, Type I underlayment. The bond break only needs to be fastened well enough to keep it on the roof surface and provide safety to the roofers until the shingles are applied. Hold bond break material back 8 in. from roof edges to allow mastic and starter strip or self-adhered starter strip to be applied directly to drip edge.





4.4.2 Sealing the Roof Deck for Concrete and Clay Tile Roof Covers

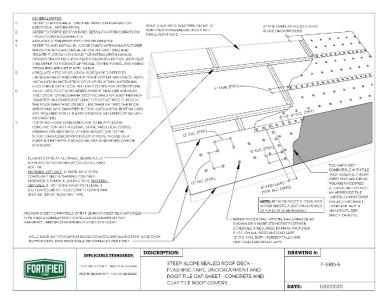
For <u>concrete and clay tile roof covers</u>, seal the roof deck in accordance with **one** of the following two methods (refer to Appendix A for FORTIFIED Standard Details):

4.4.2.1 Method 1 (for tile): F-SRD-5 "Sealed Roof Deck – Flashing Tape,

Underlayment and Roof Tile Cap Sheet – Concrete and Clay Tile Roof Covers,

Steep Slope"

CAUTION: Manufacturers emphasize the need for adequate attic ventilation when self-adhered membrane is applied over the entire roof. This is particularly important north of the North Carolina/South Carolina border. Also, some local building departments prohibit the use of this system. Check with the local building department for restrictions and refer to underlayment and primary roof system manufacturer's installation instructions for ventilation limitations.



F-SRD-5

Tape Types and Installation:

Tape seams between roof sheathing that forms the roof deck. There are two material options for taping the seams on the roof deck:

- ☐ **Material Option 1:** Apply an ASTM D1970 compliant self-adhering polymer-modified bitumen flashing tape, at least 4 in. wide, directly to the roof deck to seal the horizontal and vertical joints in the roof deck.
- ☐ *Material Option 2:* Apply an AAMA 711-13, Level 3 (for exposure up to 80°C/176°F) compliant self-adhering flexible flashing tape at least 3¾ in. wide directly to the roof deck to seal the horizontal and vertical joints in the roof deck.

Any flashing tape used to achieve a sealed roof deck must be fully adhered without voids (e.g., wrinkles) in order to be accepted. In some instances, the ability of self-adhered flashing tapes to adhere





to oriented strand board (OSB) sheathing may be compromised by the level of surface texture or wax used in fabricating the OSB panels. In applications where, flashing tape adhesion to OSB is marginal, apply a manufacturer-specified compatible primer to the OSB panels where the tape will be applied to ensure the proper attachment of the self-adhering tape to the sheathing. Do not nail or staple the tape to the roof sheathing. Refer to the manufacturer's recommendations for installation and primer requirements (if applicable).

Anchor Sheet Underlayment Type:

Next, apply the following underlayment over the self-adhering tape:

☐ ASTM D226 Type II (#30)

NOTE: An AC266-rated system consisting of wood structural panel sheathing with integrated water resistive barrier such as *Huber Zip™* roof sheathing used in combination with approved or proprietary tape to seal the roof deck seams as described above and in compliance with manufacturers installation instructions, is deemed to comply as an approved FORTIFIED sealed roof deck without any additional underlayments required. To consider this system as an anchor sheet for concrete and clay tile roof covers, the system must meet required site design uplift pressures and installation must be in compliance with manufacturer installation instructions and FRSA/TRI Florida High Wind Concrete and Clay Tile Installation Manual.

Anchor Sheet Installation:

Refer to and install in accordance with FRSA/TRI Florida High Wind Tile Installation Manual, Revised 5th Edition (for ASCE 7-10) or 6th Edition (for ASCE 7-16). Refer to product approval to verify required wind pressures are met if applicable.

Anchor sheet must be attached using annular-ring or deformed-shank roofing nails (0.083 in. minimum diameter and sufficient length to penetrate through the roof sheathing or not less than $^{3}/_{4}$ in. into the roof sheathing) with minimum 1-in.-diameter caps (metal or plastic button cap nails). Metal caps and nail or metal cap-nails are required for ultimate design wind speed of 160 mph or greater. Fasteners shall meet the corrosion protection requirements outlined in **F-G-1**.

Space fasteners at 6 in. O.C. spacing along all laps and at 12 in. O.C. vertically and horizontally in the field or a more stringent fastener schedule if required by the manufacturer for high-wind and prolonged exposure installations. Horizontal laps must be a minimum of 4 in. and end laps must be a minimum of 6 in.

Roof Tile Cap Sheet Type and Installation:

Finally, apply an approved self-adhering polymer-modified bitumen roof tile cap sheet complying with ASTM D1970 that meets the site design wind speeds over anchor sheet OR hot-mop an approved tile underlayment over the underlayment/anchor sheet using hot asphalt.

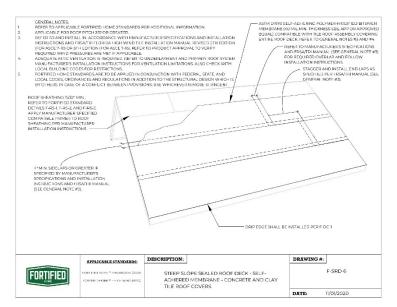
Refer to and install in accordance with FRSA/TRI Florida High Wind Tile Installation Manual, Revised 5th Edition (for ASCE 7-10) or 6th Edition (for ASCE 7-16). Refer to product approval to verify required wind pressures are met if applicable.





4.4.2.2 Method 2 (for tile): <u>F-SRD-6</u> "Sealed Roof Deck – Self-Adhered Membrane – Concrete and Clay Tile Roof Covers, Steep Slope"

CAUTION: Manufacturers emphasize the need for adequate attic ventilation when self-adhered membrane is applied over the entire roof. This is particularly important north of the North Carolina/South Carolina border. Also, some local building departments prohibit the use of this system. Check with the local building department for restrictions and refer to underlayment and primary roof system manufacturer's installation instructions for ventilation limitations.



F-SRD-6

Underlayment Type:

ASTM D1970 self-adhering polymer-modified bitumen membrane; 40 mil minimum thickness, SBS, APP or approved equal is required per FRSA/TRI Florida High Wind Tile Installation Manual.

Underlayment Installation:

Refer to and install in accordance with FRSA/TRI Florida High Wind Tile Installation Manual, Revised 5th Edition (for ASCE 7-10) or 6th Edition (for ASCE 7-16). Refer to product approval to verify required wind pressures are met, if applicable.

Cover the entire roof deck with a full layer of self-adhering polymer-modified bitumen membrane meeting ASTM D1970 requirements. Lap underlayment with minimum 6-in. leg "turned up" at wall intersections. Lap wall weather barrier over turned-up roof underlayment.

In some instances, the ability of the self-adhered membranes to adhere to oriented strand board (OSB) sheathing may be compromised by the level of surface texture or wax used in fabricating the OSB panels. In applications where membrane adhesion to OSB is marginal, apply a manufacturer-specified compatible primer to the OSB panels to ensure the proper attachment of the self-adhering membrane to the sheathing.

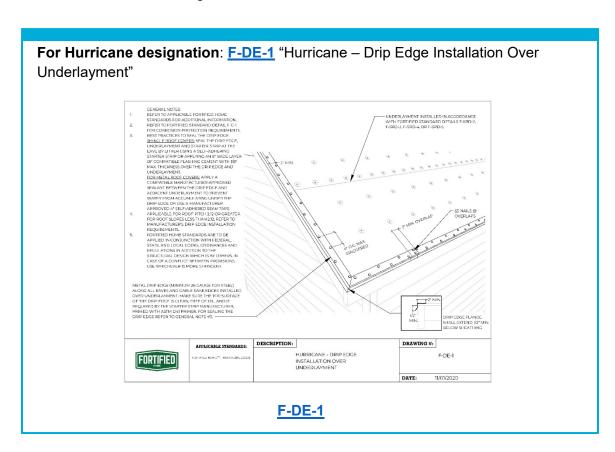




4.5 Drip Edge (roof slopes 2:12 or greater)

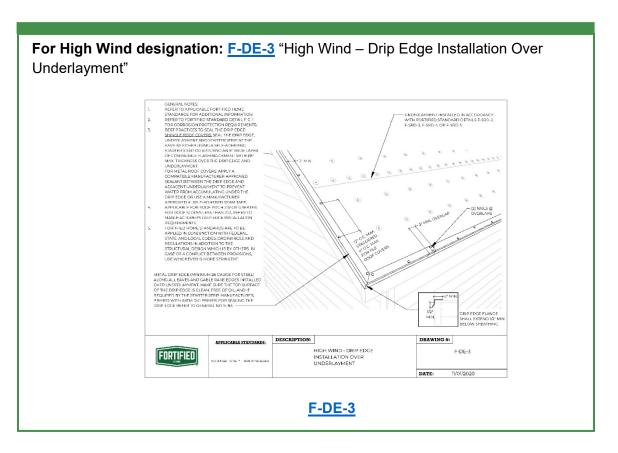
NOTE: For roof slopes less than 2:12, refer to manufacturer's drip edge installation requirements.

- □ Use new (minimum 26 gauge for steel) corrosion-resistant metal drip edge and fasteners in accordance with FORTIFIED Standard Detail <u>F-G-1</u> "Corrosion Protection Requirement" (refer to Appendix A).
 - Drip edge shall comply with building code requirements for metal flashing. For additional guidance, refer to the <u>FORTIFIED Home General Flashing Guidelines for Steep-Sloped</u> Roofs.
- □ For shingle or metal roof covers with sealed roof decks in accordance with **F-SRD-2**, **F-SRD-3** or **F-SRD-4** (refer to section 4.4), install drip edge along all eaves and gable rake edges in accordance with the following FORTIFIED Standard Details:









Installation and Attachment

Drip edges shall be installed OVER the underlayment along gable rake edges and at eaves. Overlap drip edge a minimum of 3 in. at joints. Drip edge flange shall extend $^{1}/_{2}$ in. below the bottom of the sheathing and extend back on the roof a minimum of 2 in.

Install (2) fasteners installed in each overlap joint. Mechanical fasteners should be applied in an alternating (staggered) pattern along the length of the drip edge with adjacent fasteners placed near opposite edges of the leg/flange of drip edge on the roof. Drip edges must be mechanically fastened to the roof deck at the following maximum spacing:

For Hurricane designation: 4 in O.C.

For High Wind designation: 12 in. O.C. (EXCEPTION: 4 in. O.C. max. for tile roof covers)

Sealing the Drip Edge

<u>For shingle roof covers:</u> The top surface of the drip edge shall be clean, free of oil, and if required by the starter strip manufacturer, primed with ASTM D41 primer. Seal the drip edge, underlayment and starter strip at the eave by either using a self-adhering starter strip or applying an 8-in.-wide layer of compatible flashing cement with $^{1}/_{8}$ in. maximum thickness over the drip edge and underlayment.

<u>For metal roof covers:</u> The top surface of the drip edge shall be clean, free of oil, and if required, primed with manufacturer-approved primer. Apply a compatible manufacturer-





approved sealant between the drip edge and adjacent underlayment to prevent water from accumulating under the drip edge or use a manufacturer approved 4 in. self-adhered seam tape.

□ For concrete and clay tile roof covers with sealed roof decks in accordance with **F-SRD-5** or **F-SRD-6** (refer to section 4.4), install drip edge along all eaves and gable rake edges in accordance with FORTIFIED Standard Detail F-DE-1.

4.6 Flashing

Flashings are used to weatherproof or seal roof system edges at perimeters, penetrations, walls, expansion joints, valleys, drains, and other places where the roof covering is interrupted or terminated. Ensuring FORTIFIED Roof requirements are in place, roofing contractors shall install flashings whether metal or membrane type in a manner consistent with roof cover manufacturers installation requirements preventing moisture from entering the wall or roof, or through moisture-permeable materials at intersections or other penetrations through the roof plane.

- ☐ Use new, corrosion-resistant metal flashing and fasteners in accordance with FORTIFIED Standard Detail <u>F-G-1</u>, "Corrosion Protection Requirements" (refer to Appendix A).
 - ALL FLASHING MUST BE IN NEW CONDITION.
 - When re-roofing, all existing flashing material shall be removed and discarded.
 - For additional guidance, refer to the <u>FORTIFIED Home General Flashing Guidelines for</u> Steep-Sloped Roofs.
- ☐ Flashings shall be installed at all places where the roof covering is interrupted or terminated, including, but not limited to the following:
 - Roof system perimeters and edges
 - Roof pitch changes
 - Roof penetrations
 - Walls
 - Chimneys
 - Expansion joints
 - Valleys
 - o Drains
- ☐ Flashings shall be installed in accordance with the most restrictive of the following compliance methods:
 - Local building code requirements
 - Product manufacturer's installation instructions
 - Additional roof cover specific supplemental standards listed below:

(Also listed in Appendix C)

For asphalt shingle roof covers:

- Asphalt Roofing Manufacturers Association (ARMA) Residential Asphalt Roofing Manual
- National Roofing Contractors Association (NRCA) Roofing Manual: Architectural Metal Flashing





- 2017 Florida Building Code (FBC) Roofing Application Standard (RAS) No. 115
 "Standard Procedures for Asphalt Shingle Installation" listed in the Test Protocols for High Velocity Hurricane Zones
- 2014 Florida Building Code (FBC) Roofing Application Standard (RAS) No. 115
 "Standard Procedures for Asphalt Shingle Installation" listed in the Test Protocols for High Velocity Hurricane Zones

For concrete and clay tile roof covers:

- Florida Roofing and Sheet Metal Contractors Association (FRSA)/Tile Roof
 Institute (TRI) Florida High Wind Concrete and Clay Tile Installation Manual, Fifth
 Edition (for ASCE 7-10) or Sixth Edition (for ASCE 7-16)
- 2017 Florida Building Code (FBC) Roofing Application Standard (RAS) No. 111,
 118, 119, or 120 listed in the Test Protocols for High-Velocity Hurricane Zones
- 2014 Florida Building Code (FBC) Roofing Application Standard (RAS) No. 111, 118, 119, or 120 listed in the Test Protocols for High-Velocity Hurricane Zones

Additionally, for wood shingles and wood shakes:

Cedar Shake and Shingle Bureau (CSSB) New Roof Construction Manual

4.7 Steep-Slope (2:12 and greater) Roof Coverings Only

- ☐ Roof slope must be 2:12 or greater.
- ☐ All roof coverings and their attachments must comply with one of the following as applicable for roof cover type:
 - ASCE 7 design wind speed for the site location of the building and must be installed in accordance with the manufacturer's recommendations for high-wind regions.
 - Minimum 130 MPH ultimate design wind speed (refer to <u>section 2.10</u> for "ultimate" vs. "nominal" wind speed)
 - Minimum Exposure Category C
 - Per 2015 IRC R905.1 shall be installed to resist the component and cladding loads specified in Table R301.2(2), adjusted for height and exposure in accordance with Table R301.2(3).
 - Minimum 130 MPH ultimate design wind speed (refer to <u>section 2.10</u> for "ultimate" vs. "nominal" wind speed)
 - Minimum Exposure Category C
 - Refer to the appropriate FORTIFIED Design Pressure Calculator on the <u>FORTIFIED website</u> for guidance on required design pressures for steep-slope roof coverings





4.7.1 For Asphalt Shingles Only (Steep Slope):

☐ Asphalt shingles must meet ASTM D3161 (Class F) or ASTM D7158 (Class H)

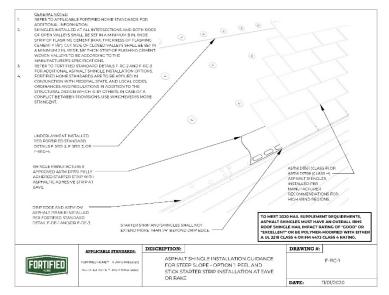
For **FORTIFIED Hail Supplement** requirements, refer to <u>section 7.2.1</u>.

- ☐ Asphalt shingles must be installed per manufacturer recommendations for high wind regions or local building code requirements, whichever is more stringent.
- ☐ Installation of starter strips at eaves shall be in accordance with one of the following two options (refer to Appendix A for FORTIFIED Standard Details):
 - Option 1: F-RC-1 "Asphalt Shingle Installation Guidance for Steep Slope Option 1: Peel and Stick Starter Strip Installation at Eave or Rake"
 - Option 2: F-RC-2 "Asphalt Shingle Installation Guidance for Steep Slope Option 2: Shingle Strip Starter Installation at Eave or Rake"
- ☐ Installation of shingles at gable rakes shall be in accordance with one of the following three options (refer to Appendix A for FORTIFIED Standard Details):
 - Option 1: F-RC-1 "Asphalt Shingle Installation Guidance for Steep Slope Option 1: Peel and Stick Starter Strip Installation at Eave or Rake"
 - Option 2: F-RC-2 "Asphalt Shingle Installation Guidance for Steep Slope Option 2: Shingle Strip Starter Installation at Eave or Rake"
 - Option 3: F-RC-3 "Asphalt Shingle Installation Guidance for Steep Slope Option 3: Shingle Set Directly in Flashing Cement at Rake Only"

See details pictured on pages 45-46

- \square At intersections and both sides of open valleys, shingles shall be set in a minimum 8-in.-wide strip of flashing cement (maximum thickness of flashing cement = $^{1}/_{8}$ in.).
- \square At cut side of closed valleys, shingles shall be set in a minimum 2-in.-wide strip of flashing cement (maximum thickness of flashing cement = $\frac{1}{8}$ in.).
- ☐ Woven valleys shall be installed per manufacturer specifications.

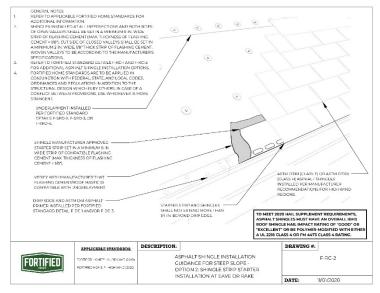




F-RC-1

F-RC-1 - Self-Adhered Starter Strip Installation at Eave or Rake

Apply shingle manufacturer-approved ASTM D1970 fully adhered (peel-and-stick) starter strip with asphaltic adhesive strip at eave—installed so that starter strip adheres to and covers the drip edge top surface. Starter strip and shingles must not extend more than ¹/₄ in. beyond the drip edge.

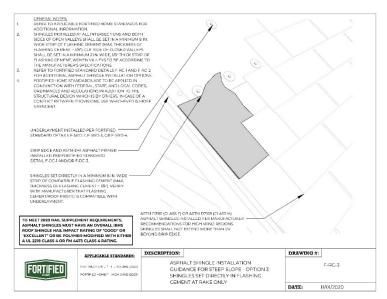


F-RC-2

F-RC-2 - Single Strip Starter Installation at Eave or Rake Set shingles in a minimum 8-in.-wide strip of compatible flashing cement. Maximum thickness of flashing cement shall be ¹/₈ in. Fasten starter strips parallel to the eaves along a line above the eave line according to the manufacturer's specifications. Position fasteners to ensure they will not be exposed under the cutouts in the first course. Starter strips and shingles must not extend more than ¹/₄ in. beyond the drip edge.







F-RC-3

F-RC-3 - Shingles Set Directly in Flashing Cement at Rake Only

Each shingles course at rakes shall be set in a minimum 8-in.-wide strip of compatible flashing cement. Maximum thickness of flashing shall be $^{1}/_{8}$ in. Fasten shingles at rakes according to the manufacturer's specifications. Shingles must not extend more than $^{1}/_{4}$ in. beyond the drip edge.





4.7.2 For Clay and Concrete Tile Only (Steep Slope)

	Clay and concrete roof tile systems must have a certified design pressure report meeting the requirements outlined in section 2.8.1 .			
_	·			
	Clay and concrete roof tile systems and attachments must have design pressure ratings equal			
	to or greater than the required wind uplift pressures for the site design wind speed, roof height,			
	exposure category, and location on the building corresponding to no less than V_{ult} = 130 mph			
	(Refer to <u>section 2.10</u> for "ultimate" vs. "nominal" wind speed) and Exposure C (refer to			
	Appendix D for definition).			
	Installation including flashings must be in accordance with the following:			
	 Manufacturer's installation instructions 			
	 Manufacturer's product approval 			
	 FRSA/TRI Florida High Wind Concrete and Clay Tile Installation Manual Fifth Edition (for 			
	ASCE 7-10) or Sixth Edition (for ASCE 7-16)			
	Roof tiles may be installed with roof tile adhesives that are recognized and installed in			
	accordance with one of the following:			
	 ICC-ES Evaluation Report 			
	 Florida Product Approval 			
	 Miami-Dade County Notice of Acceptance (NOA) 			
	 Texas Department of Insurance (TDI) Evaluation Report 			
	Mortar-set tile or mortar-set hip and ridge tiles are not permitted.			
	Hip and ridge boards or metal must be attached to the roof framing to resist the uplift pressure			
	for the site design wind speed and exposure or in accordance with the tile manufacturer's			
	product approval.			
	Hip and ridge tiles must be secured to the hip and ridge boards or metal with mechanical			
	fasteners and/or an approved roof tile adhesive to resist the uplift pressure for the site design			
	wind speed and exposure or in accordance with the tile manufacturer's product approval.			
	Installation must be over continuous decking meeting minimum thickness requirements and one			
	of the acceptable sealed roof deck underlayment options per section 4.4.			

For FORTIFIED Hail Supplement requirements, refer to section 7.2.2.





4.7.3 For Metal Shingles and Panels Only (Steep Slope)

Metal roof cover systems must have a certified design pressure report meeting the requirements
outlined in section 2.8.1:

- Roof cover systems described as "pressure-rated" or "DP-rated" in this FORTIFIED Standard must have a certified design pressure report in compliance with one of the following, have DP ratings that meet or exceed site-specific required design pressures corresponding to a minimum of V_{ult} = 130 mph and Exposure C, and must be installed in accordance with the manufacturer's instructions:
 - ✓ ICC-ES Evaluation Report
 - ✓ Florida Product Approval
 - ✓ Miami-Dade County Notice of Acceptance (NOA)
 - ✓ Texas Department of Insurance (TDI) Evaluation Report
- DP ratings from organizations not listed above must incorporate a 2.0 safety factor by testing in accordance with UL 580 or UL 1897 or TAS 125.
 - UL 580 test report (with safety factor of 2.0) is acceptable for design uplift pressures up to 52.5 psf maximum.
 - For design uplift pressures greater than 52.5 psf, a UL 1897 test report (with safety factor of 2.0) will be required with design pressure ratings greater than or equal to the required design uplift pressures.
- FORTIFIED will not accept engineering extrapolation of test data (outside of the parameters set by the report/approval) to achieve greater DP ratings or larger connection spacings than listed in the certified report. Additionally, the installed product must match the tested assembly in the certified report.
- Refer to the appropriate FORTIFIED Design Pressure Calculator on the <u>FORTIFIED</u> website for guidance on required design pressures for steep-slope roof coverings.

Installation must be in accordance with manufacturer specifications for the applicable uplift
pressures.
Installation must be over continuous decking meeting minimum thickness requirements and one
of the acceptable sealed roof deck underlayment options per section 4.4.
Flashings must be installed in accordance with the manufacturer's installation instructions.

For FORTIFIED Hail Supplement requirements, refer to section 7.2.3.

4.7.4 For Other Steep-Slope Roof Coverings

Roof cover systems must have either a certified design pressure report meeting the
requirements outlined in section 2.8.1 or other product-specific code-compliant wind rating
documentation if applicable.

Roof cover systems and their attachments must have design pressure ratings equal to or
greater than the required wind uplift pressures for the site design wind speed, roof height,
exposure category, and location on the building corresponding to no less than V_{ult} = 130 mph
(refer to section 2.10 for "ultimate" vs. "nominal" wind speed) and Exposure C (refer to Appendix
D for definition).





		 Refer to the appropriate FORTIFIED Design Pressure Calculator on the <u>FORTIFIED</u> website for guidance on required design pressures for steep-slope roof coverings Installation must be in accordance with manufacturer specifications for the applicable uplift pressures. Installation must be over continuous decking meeting minimum thickness requirements and one of the acceptable sealed roof deck underlayment options per <u>section 4.4</u>. 		
	Fo	r FORTIFIED Hail Supplement requirements, refer to section 7.2.4.		
4.	8 I	Low-Slope (less than 2:12) Roof Coverings Only		
		Roof Slope must be less than 2:12.		
		Roof system must be installed over wood roof deck (verify that roofing system is appropriate for and compatible with roof deck).		
		Low-slope roof cover systems must have a certified design pressure report meeting the requirements outlined in <u>section 2.8.1</u> .		
 □ Low-slope roof cover systems and their attachments must have design pressure ratings exposure than the required wind uplift pressures for the site design wind speed, roof height exposure category, and location on the building corresponding to no less than V_{ult} = 130 m (refer to section 2.10 for "ultimate" vs. "nominal" windspeed) and Exposure C (refer to App D for definition). ○ Refer to Table B2.1 in Appendix B2 for guidance on required design pressures for less than V_{ult} = 130 m 				
		slope roof coverings.		
	Ш	Low-slope roof system attachments must be installed in compliance with the requirements of the certified design pressure report and building code requirements.		
		Installation including flashings must be in accordance with the manufacturer's installation		
		instructions and building code requirements. Drip edges must be mechanically fastened to the roof deck at the following maximum spacing:		
		For Hurricane designation: 4 in O.C.		

For FORTIFIED Hail Supplement requirements, refer to section 7.3.

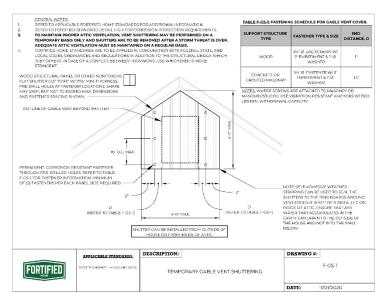
For High Wind designation: 12 in. O.C.





4.9 Attic Vents and Covers (Hurricane Designation Only)

- For Hurricane designation only, ridge and off-ridge vents must be TAS 100(A) rated and anchored to the roof in compliance with manufacturer recommended installation for high winds.
- For Hurricane designation only, if off-ridge vents or ventilators require modification/mitigation
 actions such as removing part of the device and capping the hole when a hurricane threatens,
 the homeowner must be made aware of this requirement.
 - BEST PRACTICE: IBHS recommends against using ventilation system components that require roof access to remove it or prepare it when a hurricane threatens.
- For Hurricane designation only, gable end vents must either by TAS 100(A) rated or have removable shutters in accordance with FORTIFIED Standard Detail <u>F-GS-1</u> "Gable Vent Shuttering" (refer to Appendix A), and homeowner must be made aware that installation of shutters is temporary and that shutters must be removed once the hurricane threat has passed.
 - BEST PRACTICE: IBHS recommends against including gable end vents in new homes built in hurricane-prone regions if there are other adequate means to allow proper ventilation of the roof space.



F-GS-1





4.10 Photovoltaic (PV) Systems

- □ Letter of compliance required from professional engineer indicating that connections and installation of the PV system meet the design intent, and that system has been appropriately designed for the following:
 - Roof-mounted PV systems shall be designed for component & cladding wind loads for the site in accordance with ASCE 7 using an effective area based on the dimensions of a single unit frame.
 - The roof deck and supporting structure must be designed to support all gravity and wind loads resulting from the PV system installation.
- ☐ All roof penetrations must be sealed and flashed in accordance with the PV system and roof covering manufacturer's requirements.

For FORTIFIED Hail Supplement requirements, refer to section 7.5.





5 Designation Requirements for FORTIFIED Silver

-NOT APPLICABLE FOR FORTIFIED ROOF LEVEL-





6 Designation Requirements for FORTIFIED Gold

-NOT APPLICABLE FOR FORTIFIED ROOF LEVEL-





7 Designation Requirements for FORTIFIED Hail Supplement Only

7.1 Applying Hail Requirements in Conjunction with Wind Requirements

Sections 3 through 6 of the FORTIFIED Home Standard include provisions to mitigate against wind and/or wind-driven rain hazards and provide the requirements to achieve a High Wind or Hurricane designation at the FORTIFIED Roof level.

This section (section 7) provides the requirements to achieve a supplemental Hail designation and is intended to be used in conjunction with sections 3 through 6 to achieve a combined High Wind & Hail or Hurricane & Hail designation.

To achieve a High Wind & Hail or Hurricane & Hail designation (at the FORTIFIED Roof level), the roof cover and any skylights or roof-mounted photovoltaic systems must meet the requirements of sections 3, 4, and 7.

7.2 Steep-Slope Roof Coverings Only

7.2.1 Asphalt Shingles

☐ Asphalt shingles must have an IBHS Roof Shingle Hail Impact Rating of "Excellent" or "Good"

The <u>IBHS Impact Resistance Test Protocol for Asphalt Shingles</u> is a test standard that was developed in 2019 to evaluate the hail performance of new asphalt shingle roof products. The test method uses state-of-the-art hailstone characteristics, kinetic energies, and damage assessment technology to evaluate new shingle performance against hail. IBHS has published, and will periodically refresh, the performance ratings for the most widely sold, basic impact resistant shingles when subjected to 2-in. impacts according to the test protocol. <u>Products with a Good or Excellent rating</u> must be used. Refer to <u>Appendix E</u> for the list of IBHS roof shingle hail impact ratings as of October 1, 2019.

NOTE: For asphalt shingle products that have not yet been tested by IBHS and therefore do not appear on the IBHS Impact Ratings List, documentation must indicate that the products are polymer-modified and have either a UL 2218 Class 4 rating or FM 4473 Class 4 rating to be eligible.





(7. Designation Requirements for FORTIFIED Hail Supplement Only Continued)

7.2.2 Clay and Concrete Roof Tiles

☐ FM 4473 Class 4

FM 4473 is a test standard administered by Factory Mutual Research and is a test that uses pure water frozen ice balls to evaluate impact resistance of new rigid roof covering materials (like concrete tile, clay tile, or slate). It involves firing the ice balls from a sling or air cannon at the roof-covering product. A Class 4 rating requires the product to still be functional following two impacts in the same spot with 2-in. ice balls. Clay and concrete roof tiles must meet a Class 4 impact rating.

7.2.3 Metal Panels

□ UL 2218 Class 4

UL 2218 is a test standard developed by Underwriters Laboratories for assessing the impact resistance of new flexible roofing products, like metal panels or metal shingles. It involves dropping steel balls of varying sizes from heights designed to simulate the energy of falling hailstones. Class 4 indicates that the product was still functional after being struck twice in the same spot by 2-in. steel balls. Class 4-rated products must be used.

It should be noted that while impact-resistant metal roofs have good impact resistance and are likely to survive most hailstone sizes without functional damage, metal roofs can be vulnerable to aesthetic damage since hail can cause permanent indentations in the roofing panels. Use of metal roofing products with granular coatings may reduce the visibility of small indentations.

7.2.4 Other Roof Coverings

☐ For all other roof coverings, documentation must indicate that the roof cover has either a UL 2218 Class 4 rating or FM 4473 Class 4 rating to be eligible for FORTIFIED Home Hail Designation.

7.3 Low-Slope Roof Coverings Only

- ☐ Low-slope roof covers must meet one of the following test standards:
 - FM 4470 with a Class 1-SH or 1-VSH
 - o UL 2218 Class 4

(7. Designation Requirements for FORTIFIED Hail Supplement Only Continued)

7.4 Skylights

- ☐ Skylights shall meet at least one of the following impact rating requirements:
 - o ASTM E1886 cyclic pressure test requirements and be ASTM E1996 missile impactrated "B," "C," "D," or "E"
 - o FM Approved per ANSI/FM 4431, with Severe Hail Rating
 - Miami-Dade County Approved (MDCA) with current Notice of Acceptance

7.5 Photovoltaic (PV) Systems

- ☐ Roof-mounted photovoltaic (PV) systems require the following:
 - Flexible PV modules that are FM Approved for hail or meet FM 4476 that includes a Severe Hail rating
 - Rigid PV modules that are FM Approved for hail or meet FM 4478 that includes a Class 4 rating
 - Rigid modules that meet UL 1703 Standards for Flat-Plate Photovoltaic Modules and Panels





8 Appendices

- **Appendix A.** FORTIFIED Home Standard Details
- Appendix B. Design Information
- Appendix C. References
- Appendix D. Definitions
- Appendix E. IBHS Roof Shingle Hail Impact Ratings
- **Appendix F**. FORTIFIED Prescriptive CLP Design Limitations and Minimum Requirements for High Wind NOT APPLICABLE FOR FORTIFIED ROOF LEVEL
- **Appendix G.** FORTIFIED CLP Guidance for Retrofit of Existing Homes NOT APPLICABLE FOR FORTIFIED ROOF LEVEL





Appendix A. FORTIFIED Home Standard Details

Naming Convention

FORTIFIED Home Standard Detail numbers are comprised of three alphanumeric identifications to provide general categorization:

- 1. First alphabetic identification FORTIFIED Detail
 - F = FORTIFIED
- 2. Second alphabetic identification Secondary Category
 - G = General Information
 - RS = Roof Sheathing
 - SRD = Sealed Roof Deck
 - DE = Drip Edge
 - RC = Roof Cover
 - RR = Re-Roof
 - GS = Gable Shuttering
 - GE = Gable End
 - S = Soffit
 - CTD = Chimney Tie Down
- 3. Numeric identification chronological order detail was completed

Example: F-RS-1

FORTIFIED Detail → Roof Sheathing Detail → First Detail in this category





		Applicable Level		
Detail Number	Detail Title	Roof	Silver	Gold
<u>F-G-1</u>	Corrosion Protection Requirements	✓	✓	✓
F-G-2	Roof and Wall Zone Diagram	✓	✓	✓
F-RS-1	Roof Deck Attachment - Sawn Lumber or Wood Board Roof Deck with No Gaps	✓	√	✓
F-RS-2	Hurricane - New Construction Roof Deck Attachment - Structural Wood Panels	✓	✓	✓
F-RS-3	High Wind - New Construction Roof Deck Attachment - Structural Wood Panels	√	√	✓
F-SRD-1	Roof Deck Attachment and Sealed Roof Deck from Within Using Spray Foam	√	√	✓
F-SRD-2	Steep Slope Sealed Roof Deck - Flashing Tape and Underlayment- Shingle or Metal Roof Covers	✓	√	√
F-SRD-3	Steep Slope Sealed Roof Deck - Two Layers Felt Underlayment - Shingle or Metal Roof Covers	✓	√	√
F-SRD-4	Steep Slope Sealed Roof Deck - Self-Adhered Membrane (Showing Bond Break for Asphalt Shingles) - Shingle and Metal Roof Covers	√	√	√
F-SRD-5	Steep Slope Sealed Roof Deck - Flashing Tape, Underlayment and Roof Tile Cap Sheet - Concrete and Clay Tile Roof Covers		√	√
F-SRD-6	NEW FOR 2020 Steep Slope Sealed Roof Deck - Self-Adhered Membrane - Concrete and Clay Tile Roof Covers			
F-DE-1	Hurricane - Drip Edge Installation Over Underlayment	✓	✓	✓
F-DE-2	DISCONTINUED IN 2020	N/A	N/A	N/A
F-DE-3	High Wind - Drip Edge Installation Over Underlayment	✓	√	√
<u>F-RC-1</u>	Asphalt Shingle Installation Guidance for Steep Slope - Option 1: Peel and Stick Starter Strip Installation at Eave or Rake		√	√
F-RC-2	Asphalt Shingle Installation Guidance for Steep Slope - Option 2: Shingle Strip Starter Installation at Eave or Rake	√	√	√
<u>F-RC-3</u>	Asphalt Shingle Installation Guidance for Steep Slope - Option 3: Shingles Set Directly in Flashing Cement at Rake Only	√	√	√
<u>F-RR-1</u>	Re-Roofing Deck Replacement Fastening Detail	√	√	✓
<u>F-RR-2</u>	Re-Roofing New Scab Member Detail for Damaged or Deteriorated Wood Framing Member	√	√	√
<u>F-RR-3</u>	Hurricane - Re-Nailing the Roof Deck (Wood Structural Panels)	✓	√	✓
F-RR-4	High Wind - Re-Nailing the Roof Deck (Wood Structural Panels)	✓	√	✓
<u>F-RR-5</u>	NEW FOR 2020 Fastening Wood Structural Panel Roof Sheathing Over Existing 1x Roo Deck Boards with Gaps	√	√	√
<u>F-GS-1</u>	Temporary Gable Vent Shuttering	✓	✓	✓



F-G-1

FORTIFIED Home™

Corrosion Protection Requirements for Fasteners & Connectors in Coastal Regions

For all connections described in this table: if corrosion is observed at time of re-designation, designation may not be renewed. Requirements & Best Practices for FORTIFIED Roof™ Designations

	REQUIREMENTS		BEST PRACTICES	
	Distance to saltwater shoreline ¹		Distance to brackish water shoreline	
ROOF CONNECTIONS	0–300 ft	300-3,000 ft	0-300 ft	
Roofing nails for shingles Concrete and clay roof tile fasteners	Category A	Category B (or better)		
Roof vent fasteners				
Metal roof system including panels and exposed fasteners, clips, etc.	Follow manufacturer's corrosion resistance guidance for coastal areas. If not provided by manufacturer, the following corrosion resistance categories may be accepted for exposed fasteners and clips		Category B (or better)	
	Category A	Category B (or better)		
Fasteners used for attachment of underlayment to roof deck	Category B	Category B (or better)		
Roof-mounted equipment exposed connections and fasteners	Category A	Category B (or better)		
Requirements and Best Practice	s for FORTIFIED Silver™	and FORTIFIED Gold™	' Designations	
	REQUIREMENTS		BEST PRACTICES	
EXTERIOR EXPOSED CONNECTIONS	Distance to salt	water shoreline¹	Distance to brackish water shoreline	
(including under soffits and elevated foundations)	0–300 ft	300–3,000 ft	0-300 ft	
Silver: Soffit fasteners	Category A	Category B (or better)	Category B (or better)	
Exposed attached structure connectors, anchors, fasteners	posed attached structure connectors, anchors, fasteners Aluminum Soffits NOT Allowed Allowed			
Gold: Exposed CLP connectors, anchors, fasteners				
	BEST PRACTICES		BEST PRACTICES	
INTERIOR CONNECTIONS	Distance to saltwater shoreline ¹		Distance to brackish water shoreline	
(including enclosed in attic or within wall cavity)	0-300 ft	300-3,000 ft	0–300 ft	
Silver: Gable bracing metal connectors and fasteners Gable outlooker hangers, clips and fasteners Chimney framing metal connectors and fasteners	Category B (or better)		Category C (or better)	
Gold: Enclosed CLP connectors, anchors, fasteners	(or better)			

Corrosion Resistance Categories^{2,3}

CATEGORY A: STAINLESS STEEL OR EQUIVALENT

Metal connectors:

Stainless steel per ASTM A316

Fasteners:

- Stainless steel per ASTM A304 or A316
- Proprietary coated fasteners require documentation of equivalent corrosion protection performance to stainless steel, such as equivalence testing per ICC-ES AC257 Exposure Condition 4, or other comparative testing documentation

CATEGORY C: STANDARD GALVANIZED

Metal connectors:

- Galvanized per ASTM A653 with G90 coating Fasteners:
- Galvanized per ASTM A641 Class 1

CATEGORY B: ENHANCED GALVANIZED OR EQUIVALENT

Metal connectors:

- Galvanized per ASTM A653 with G185 coating
- Hot-dip galvanized per ASTM A123

Fasteners with diameters over 3/8 in.:

Hot-dip galvanized per ASTM A153 Class C

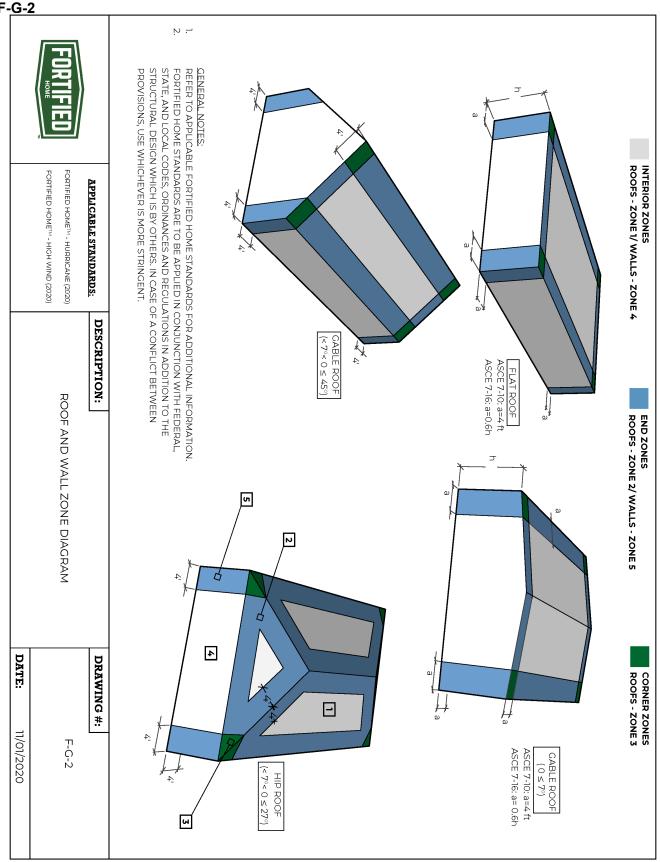
Fasteners with diameters up to 3/8 in. shall meet one of the following:

- Hot-dip galvanized per ASTM A153 Class D
- Galvanized per ASTM A641 Class 3
- Per ASTM G85, Annex 5, Corrosion resistance exhibiting not more than 5% red rust after the following:
 - for nails: 280 hours
 - for roof tile fasteners: 1000 hours
 - for other carbon steel fasteners: 360 hours
- . In lieu of testing listed above, proprietary coated fasteners require documentation of equivalent or superior corrosion protection performance to the galvanization options listed above, such as equivalence testing per ICC-ES AC257 Exposure Condition 4, or other comparative testing documentation
- Testing per ASTM B117 with corrosion resistance exhibiting not more than 5% red rust after 1,000 hours exposure may be accepted if no other testing is available

- 1. For the purposes of FORTIFIED Home designation, "saltwater shoreline" shall be considered as the ocean or gulf coastline along the mainland United States including seaward island coastlines. This includes the Atlantic, Pacific, and Gulf of Mexico coastlines, as well as the coastline of any Bay or Sound with no land barrier separating it from being completely open to the ocean or Gulf of Mexico. Distances are measured from the closest feature of the subject building to the ocean or gulf coastline.
- 2. Fastener and connector materials and coatings must be compatible with materials and coatings they come into contact with to prevent galvanic corrosion due to dissimilar materials.
- 3. Fasteners in contact with chemically treated wood shall be in accordance with the requirements of the IBC/IRC or locally adopted code as applicable.

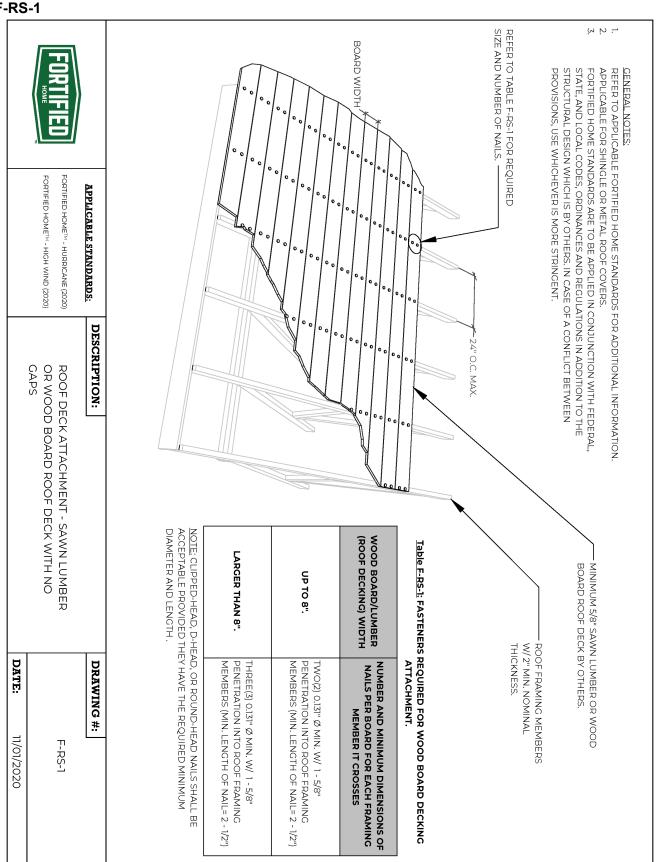


F-G-2



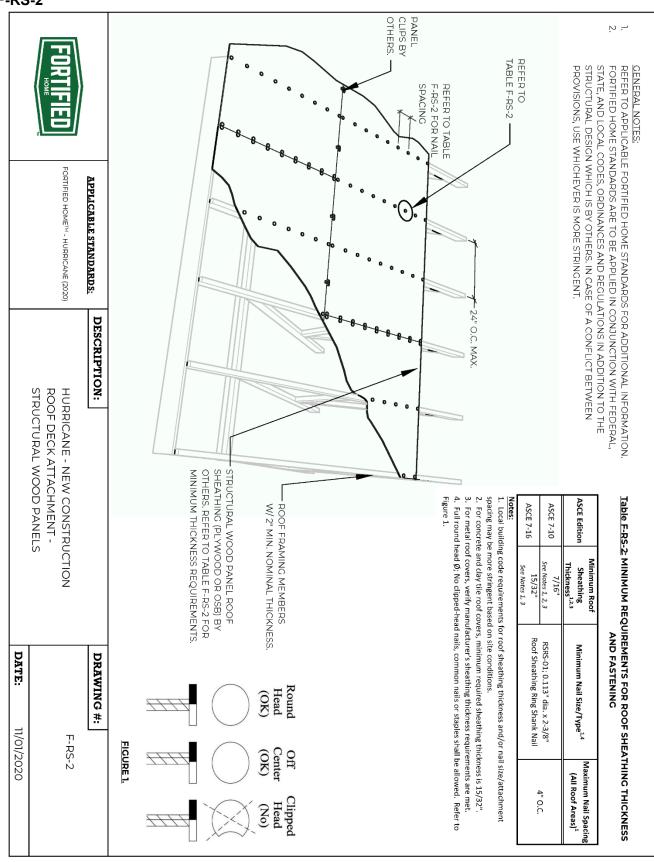


F-RS-1



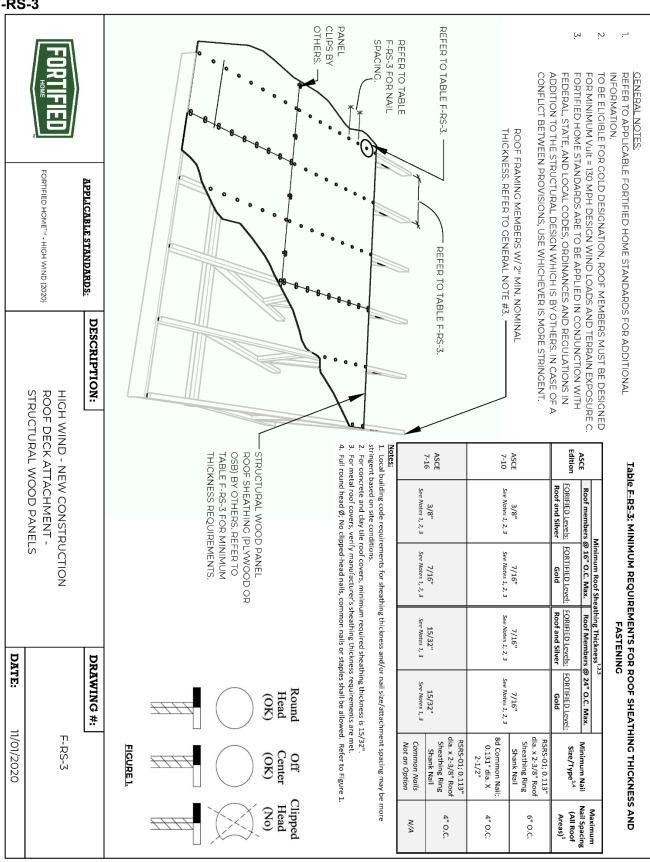


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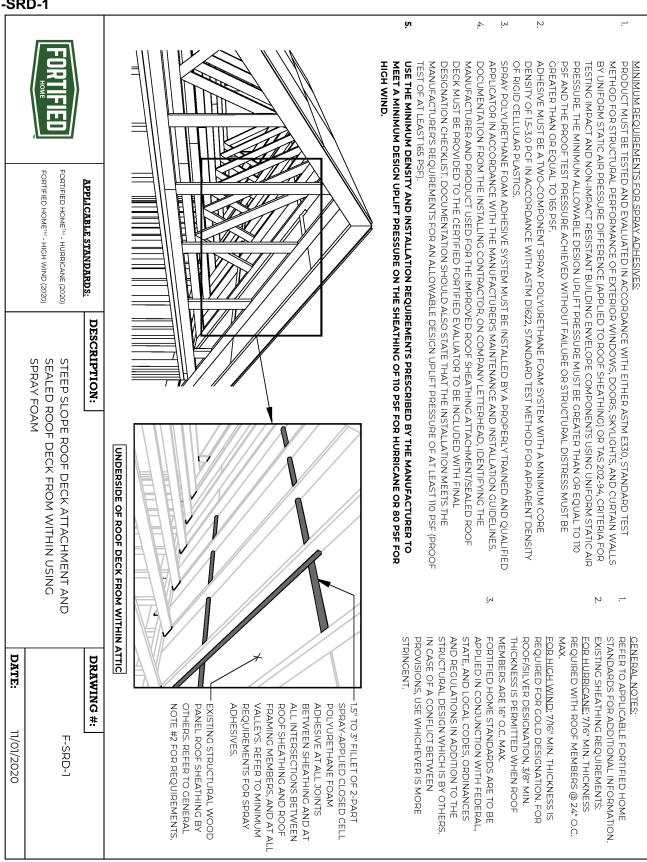




F-RS-3

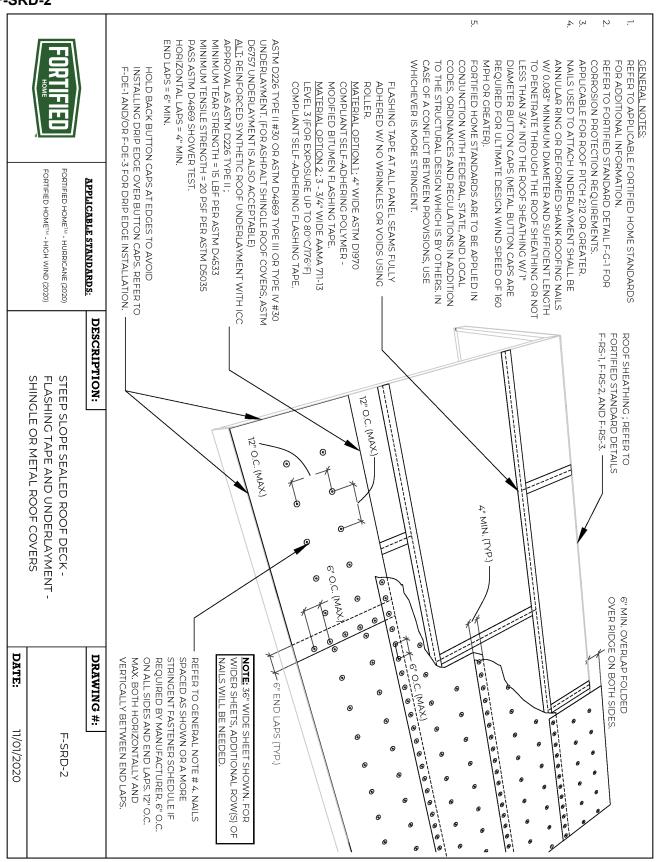


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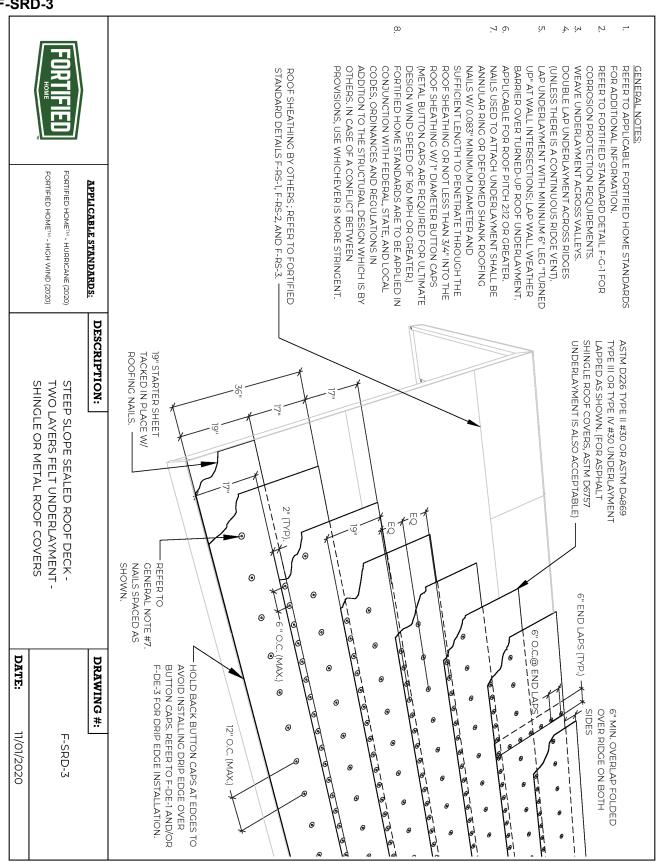






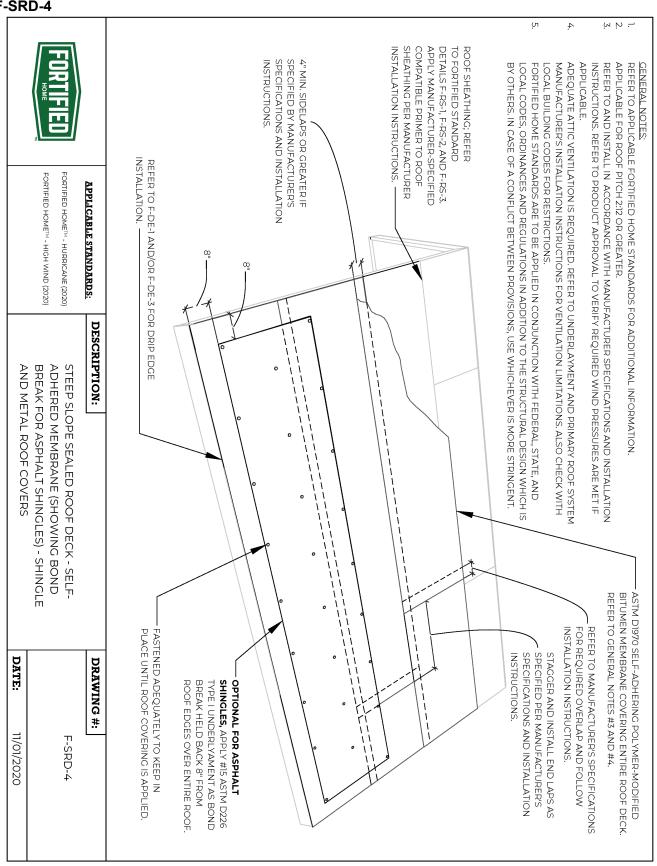




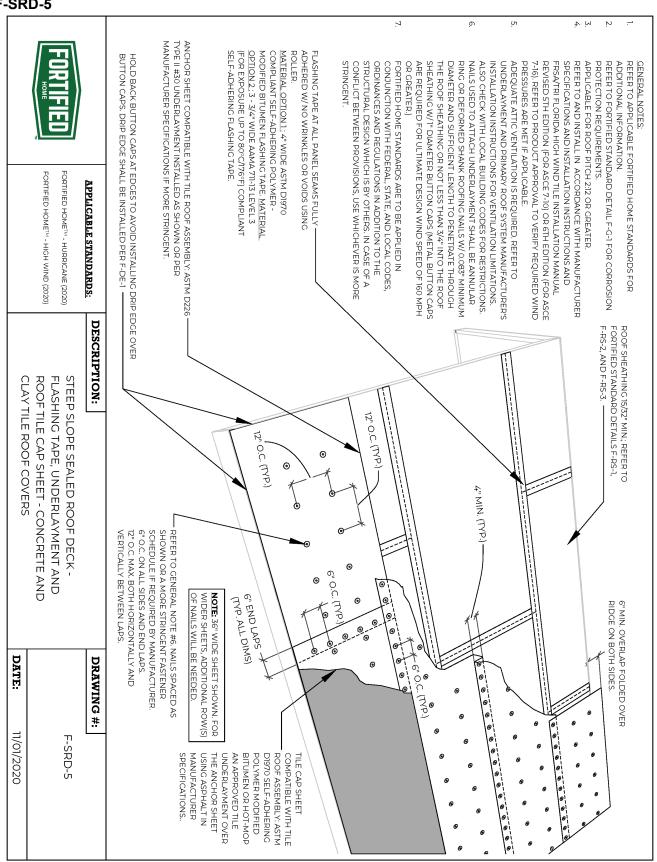




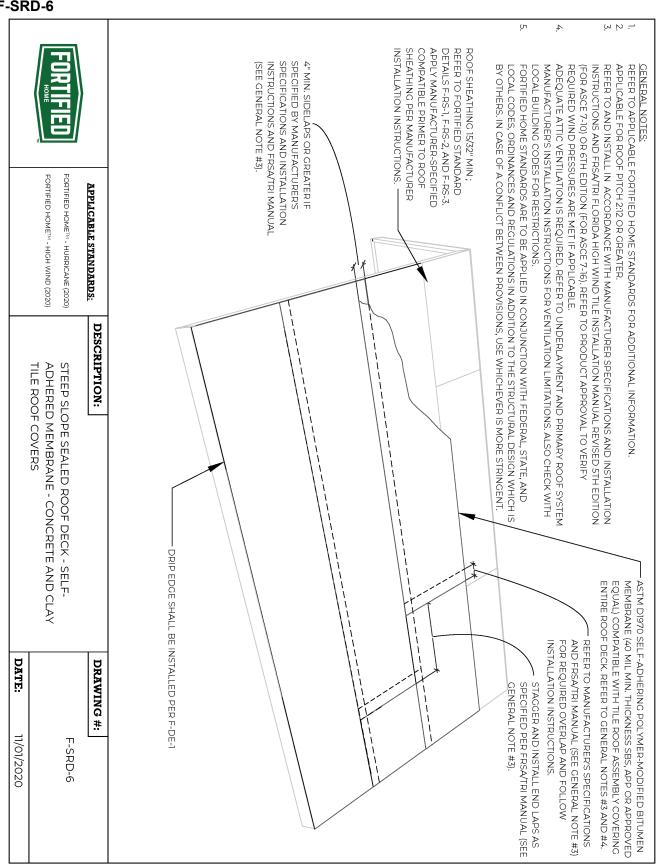








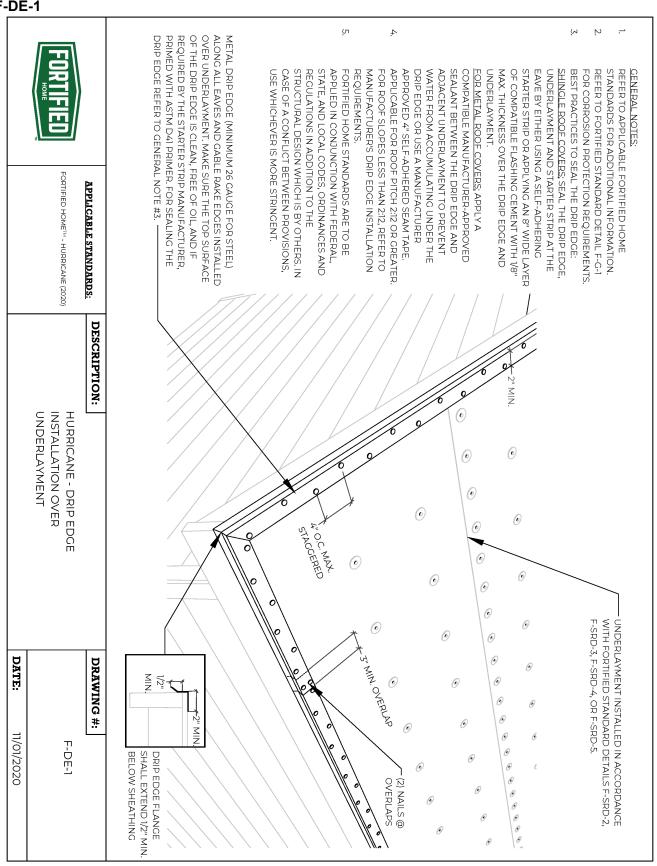








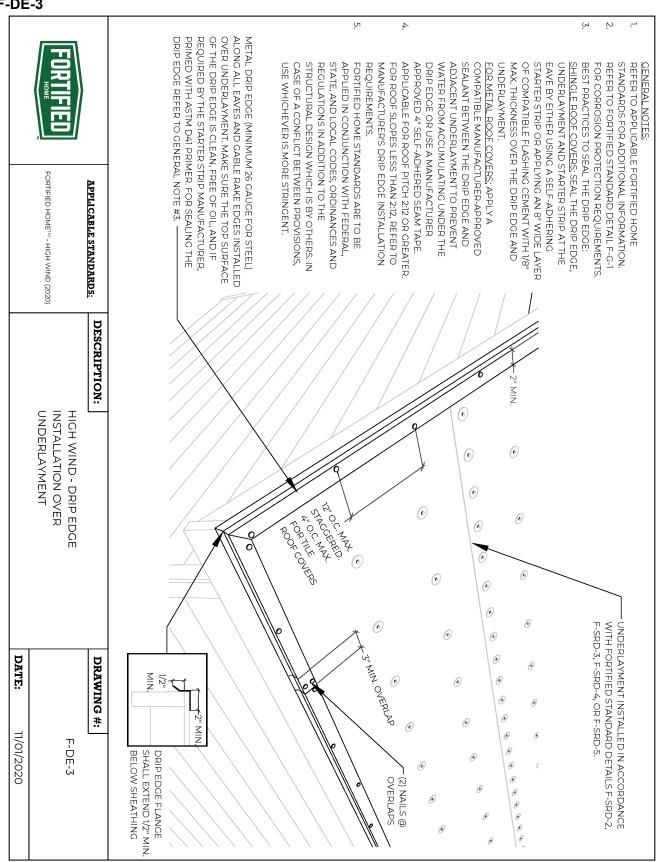
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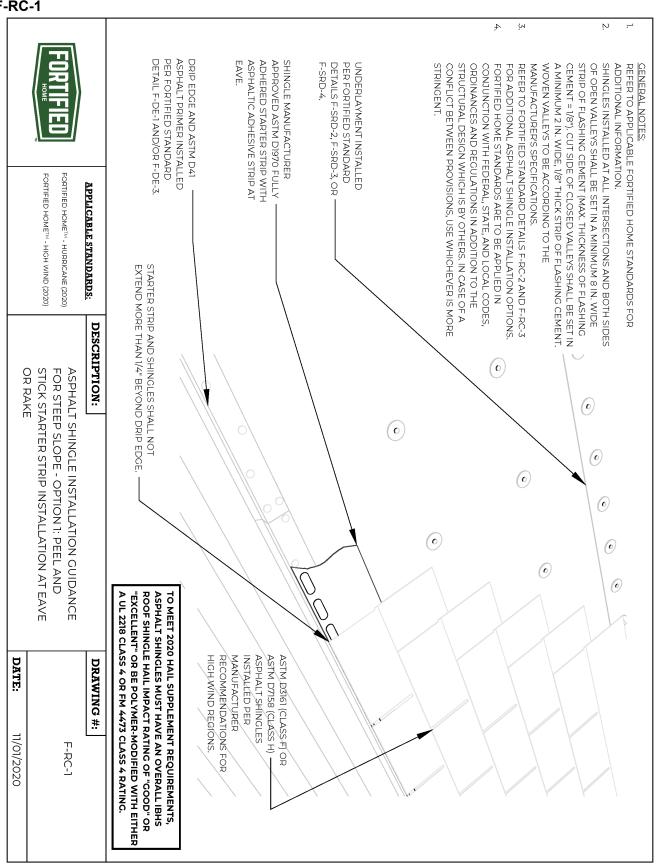
F-DE-3







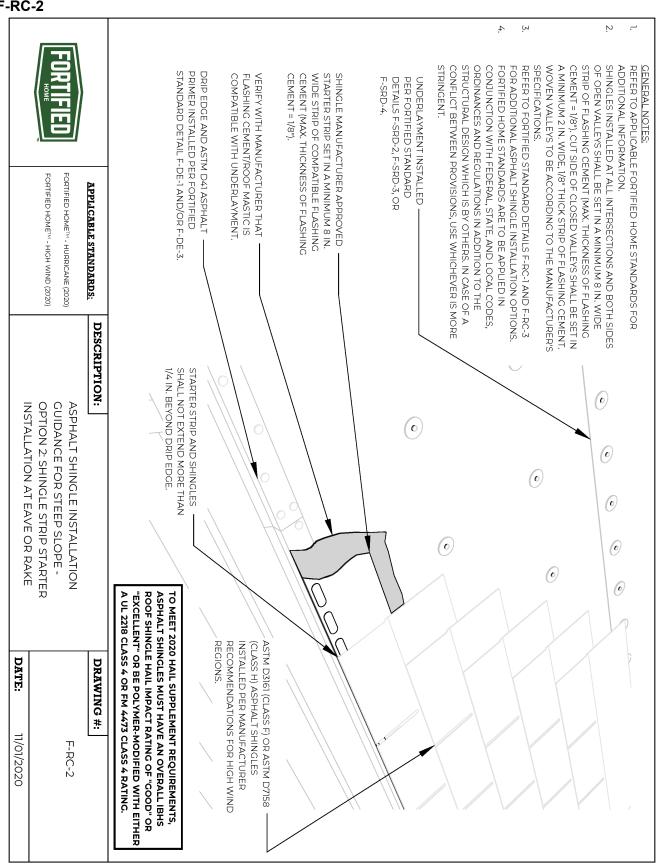
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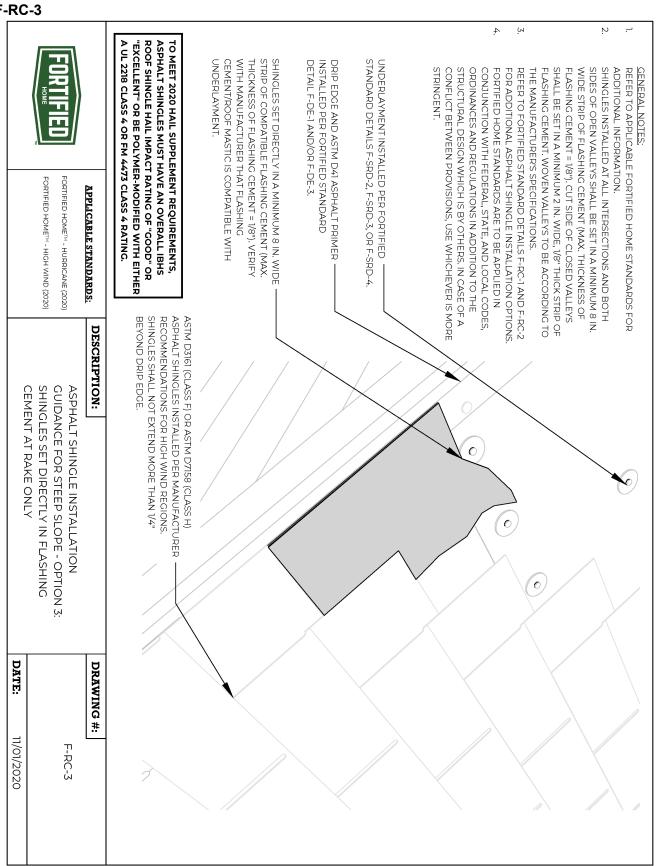
F-RC-2





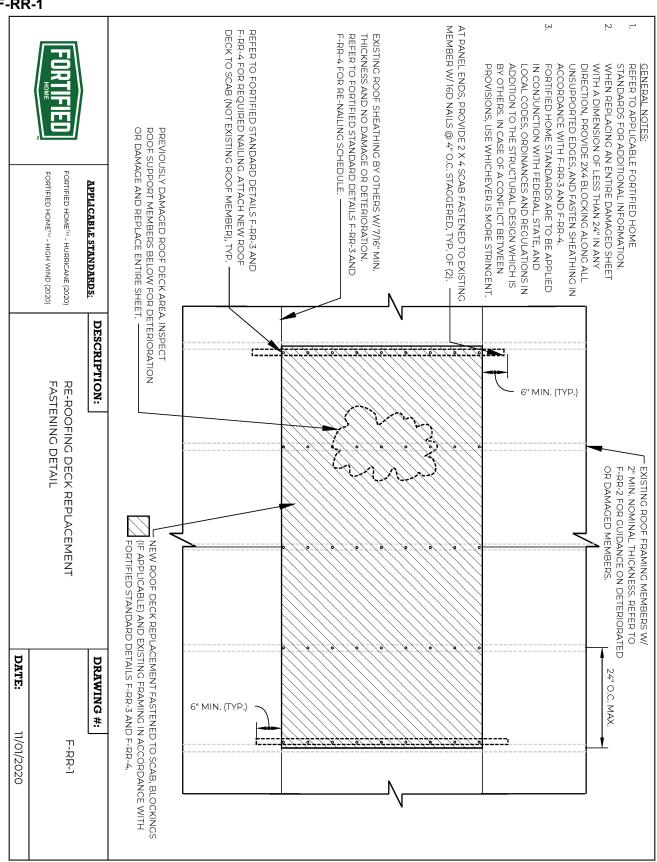


F-RC-3



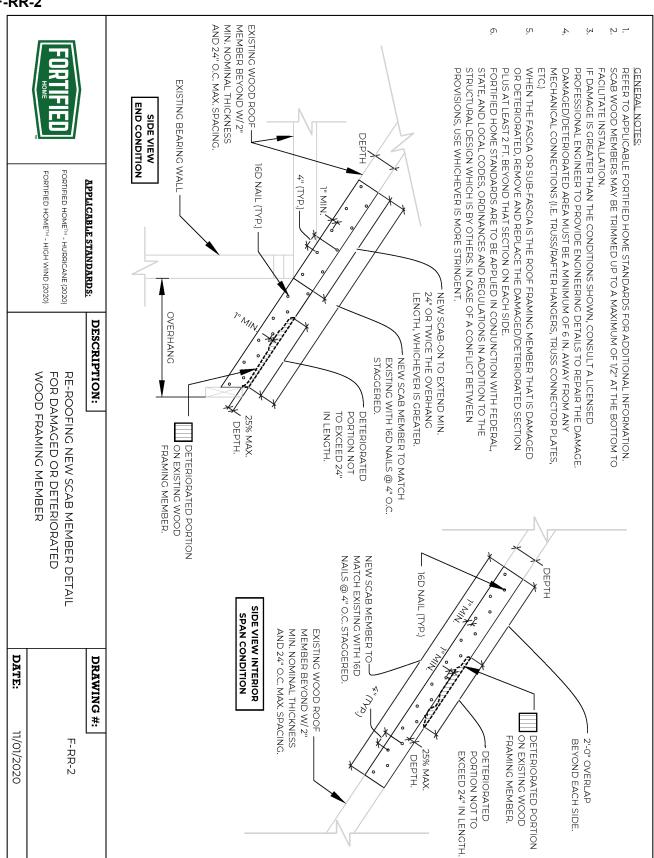




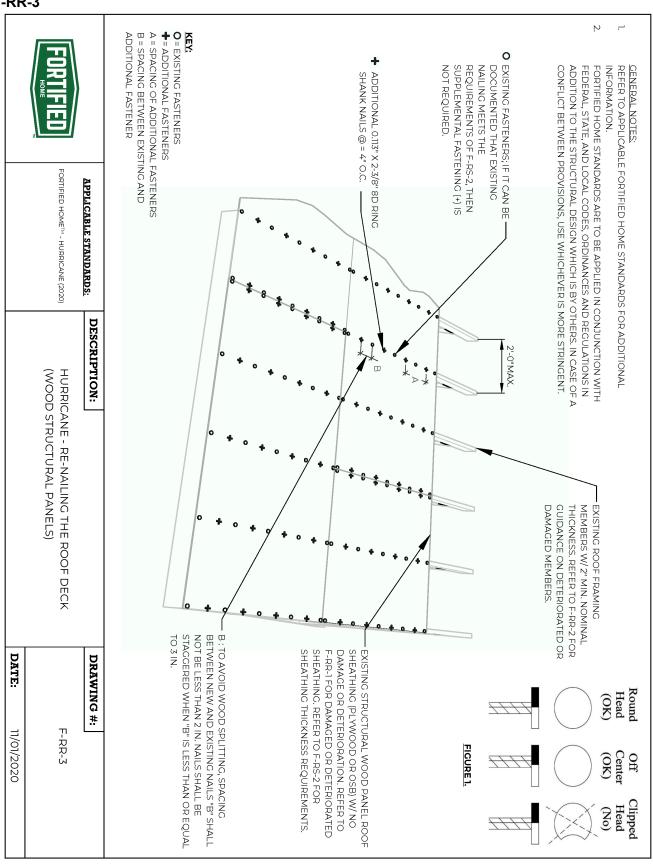




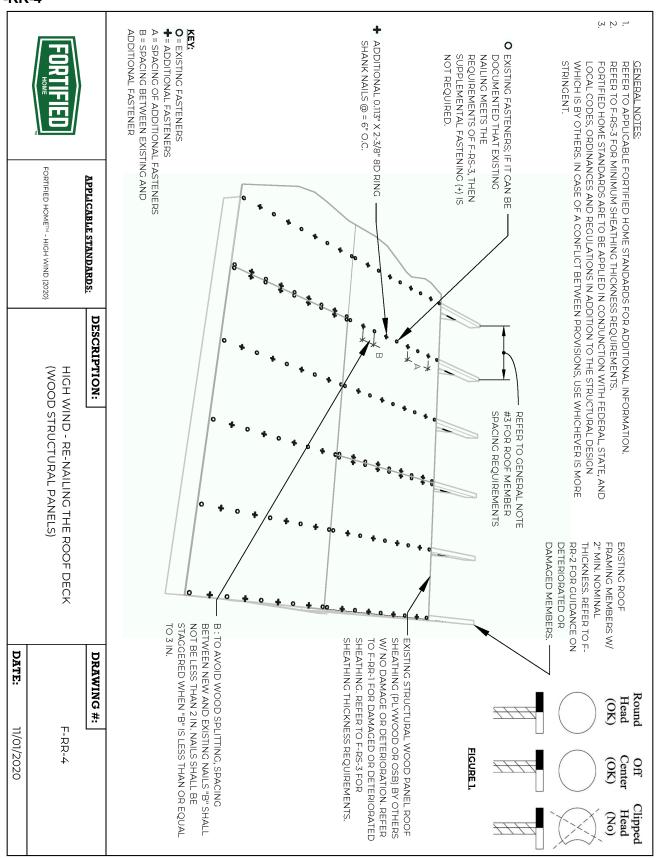






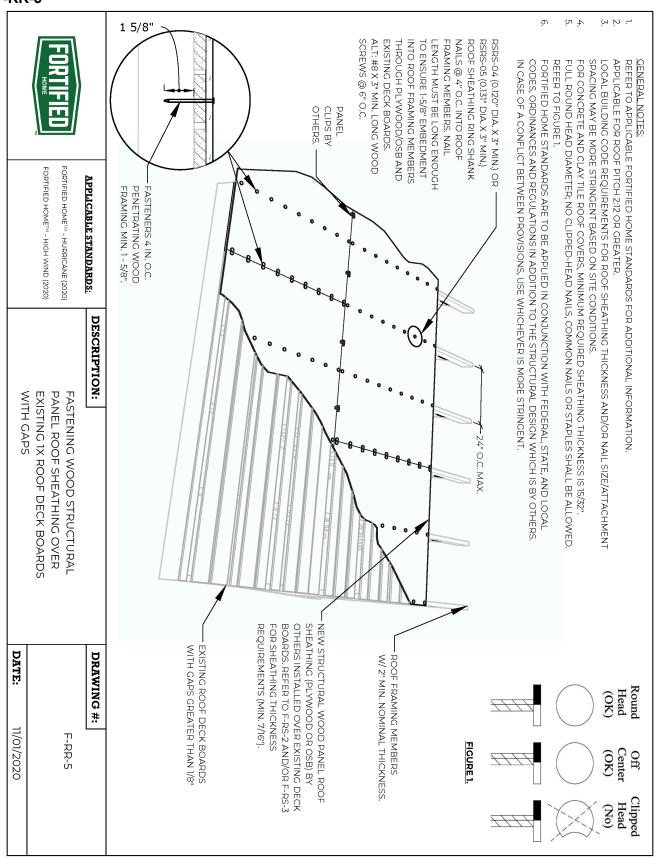








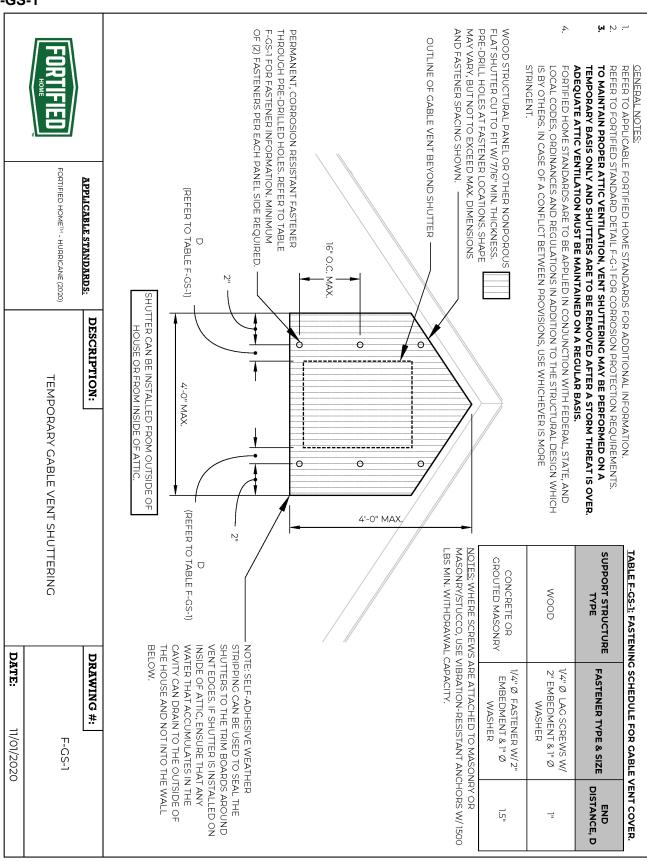








F-GS-1







Appendix B. Design Information

Appendix B1. Roof Sheathing Attachment Requirements Outside of FORTIFIED Prescriptive Parameters

FORTIFIED prescriptive roof sheathing attachment requirements are applicable within the parameters described in <u>section 2.5</u>. For conditions outside of these parameters, roof sheathing attachments may be independently verified by a professional engineer (refer to <u>Appendix D</u> for definition) as described in <u>section 2.5</u> and roof sheathing attachments must provide a safety factor of 2.0 against ASD roof design wind uplift pressures specified by ASCE 7 (or LRFD-based wind uplift design pressures shall be increased by 25%).

Appendix B2. FORTIFIED Minimum Pressure Requirement Tables

Table B2.1. Low Slope Roof ASD Wind Uplift Design Pressures (psf) for Roof Heights 30 ft or less

Low-Slope Roof ASD Wind Uplift Design Pressures (psf) for Roof Heights 30 ft or less			
Ultimate Wind Speed, V _{ult} (mph)	ASCE Edition	Exposure B&C	Exposure D
130	7-10	64	76
	7-16	73	87
140	7-10	75	88
	7-16	85	100
150	7-10	86	102
	7-16	97	115
160	7-10	98	116
	7-16	111	131
170	7-10	110	130
	7-16	125	148
180	7-10	124	146
	7-16	140	166

Notes

 Design pressures provided are intended to be preliminary guidance for use with the FORTIFIED Home program and correspond to worst case corner zone locations for flat roofs per ASCE 7.
 Design pressures must meet or exceed local code requirements.

Table B2.2. ASD Wind Design Pressures (psf) for Soffit Panels

-NOT APPLICABLE FOR FORTIFIED ROOF LEVEL-



Table B2.3. ASD Wind Design Pressures (psf) for Components; (Windows, Entry Doors, Patio Doors, Garage Doors and Opening Protection Products for Roof Heights 30 ft or less)

—NOT APPLICABLE FOR FORTIFIED ROOF LEVEL—

Appendix C. References

- American Iron and Steel Institute (AISI)
 - o steel.org
 - American Iron and Steel Institute (AISI) North American Standard for Cold-Formed Steel
 Framing Prescriptive Method for One and Two Family Dwellings (AISI S230)
- American Society of Civil Engineers (ASCE)
 - o asce.org
 - American Society of Civil Engineers Minimum Design Loads for Building and Other Structures (ASCE 7)
- American Wood Council (AWC)
 - o awc.org
 - Wood Frame Construction Manual (WFCM) 2015 Edition
 - Wood Frame Construction Manual (WFCM) 2018 Edition
- Asphalt Roofing Manufacturers Association (ARMA)
 - www.asphaltroofing.org
 - o Residential Asphalt Roofing Manual Design and Application Methods
- ASTM International Designation F1667; Standard Specification for Driven Fasteners: Nails, Spikes, and Staples
- Cedar Shake and Shingle Bureau (CSSB)
 - o www.cedarbureau.org
 - Cedar Shake and Shingle Bureau (CSSB) New Roof Construction Manual, March 2017
 Edition
- The Florida Building Code (FBC)
 - www.floridabuilding.org
 - 2017 Florida Building Code Test Protocols for High Velocity-Hurricane Zone, Sixth Edition
 - 2014 Florida Building Code Test Protocols for High-Velocity Hurricane Zones
- Florida Roofing and Sheet Metal Contractors Association (FRSA)
 - o www.floridaroof.com
- National Roofing Contractors Association (NRCA)
 - o www.nrca.net
 - The NRCA Roofing Manual: Architectural Metal Flashing and Condensation and Air Leakage Control
- Tile Roofing Institute (TRI)
 - o tileroofing.org
 - <u>FRSA/TRI Florida High Wind Concrete and Clay Tile Installation Manual, Revised 5th</u> Edition, 2014
 - o FRSA/TRI Florida High Wind Concrete and Clay Tile Installation Manual, 6th Edition





Appendix D. Definitions

Acceptable roof cover: a roof that is not visibly damaged or deteriorated and has at least 5 years of useful life remaining is eligible for acceptance as part of a FORTIFIED Roof – Existing Roof designation. A certified FORTIFIED Evaluator must inspect the roof to determine the condition and remaining useful life of the roof covering. Roof coverings that are damaged or deteriorated, or with less than 5 years remaining useful life as determined by the IBHS-certified evaluator are not eligible for a FORTIFIED Roof – Existing Roof designation. However, if the home is re-roofed in accordance with FORTIFIED Roof – New Roof designation requirements specified in Section 2.2.3, it is eligible for a FORTIFIED Roof – New Roof designation when all additional FORTIFIED Roof requirements are met.

Bearing point: the top of a wall that provides vertical support for the roof structure.

Carport: an attached carport is a structure whose roof is attached to the building or the roof structure of the dwelling and at least one side of the structure is open. A built-in carport has the roof of the house extending over the area used for parking cars, boats, or other storage.

Certified FORTIFIED Evaluator: an individual who has met the professional requirements for certification by IBHS, has completed the FORTIFIED training course, and has achieved a passing score on the designation certification exam.

Components and Cladding (C&C): Elements of the building envelope or elements of building appurtenances and rooftop structures and equipment that do not qualify as part of the main wind force resisting system (MWFRS).

Continuous load path: an engineering term that refers to a series of connections that allow forces, such as those created by high-wind events, to pass from one part of a structure to another and ultimately to the foundation. A continuous load path allows the building to resist the forces created by high winds as a unit. Without a continuous load path, there are "weak links" in a building's connections. These weak links are where failures are most likely to occur.

Damaged or deteriorated lumber: generally, this is lumber that is marked by one or more of the following characteristics: soft or spongy, swelling or buckling, delaminating (plywood), or crumbling and flaking of the wood.

Design pressure rating: the allowable wind pressure rating assigned to a window, door, or opening protection product, expressed as both a positive and negative pressure. The design pressure rating is based on specific testing and a required factor of safety.

Design wind speed: the wind speed specified in the building code for a given location that is used in accordance with code-accepted procedures to establish wind pressures and associated forces that a building or parts of a building must be capable of resisting. Refer to section 2.10 for additional information on ultimate vs. nominal wind speed.

Designation: A FORTIFIED Home "designation" means that a home meets all the requirements of a level of the FORTIFIED Home Program, required documentation of materials and installation has been



submitted by an authorized third party, reviewed by IBHS and a certificate of compliance for the property has been issued by IBHS.

Documentation: evidence that a specific requirement has been met, either in the form of a test report, manufacturer's installation guidelines, product markings, or other evidence that proves that a specific requirement has been met.

Drip edge: metal flashing installed at eaves and along gable rake edges.

Exposure B: generally refers to site locations where terrain including urban and suburban areas, wooded areas, or other terrain with numerous, closely spaced obstructions that have the size of a single-family dwelling or larger prevails in the upwind direction for greater than 1,500 ft (or 2,600 ft for homes with MRH greater than 30 ft). Refer to ASCE 7 for additional information.

Exposure C: generally refers to site locations where Exposure B or Exposure D do not apply (i.e. open terrain with scattered obstructions that have heights generally less than 30 ft, including flat, open country and grasslands. Refer to ASCE 7 for additional information.

Exposure D: generally refers to site locations where terrain including flat, unobstructed areas and water surfaces, including smooth mud flats, salt flats, and unbroken ice either prevails in the upwind direction for a distance of greater than 5,000 ft or is within 600 ft of such terrain conditions. Refer to ASCE 7 for additional information.

Flashing: components used to weatherproof or seal roof system edges at perimeters, penetrations, walls, expansion joints, valleys, drains, and other places where the roof covering is interrupted or terminated.

Gable end: the vertical triangular wall between the sloping ends of a gable roof and the rectangular wall below.

Gable rake edge: the edge of the roof overhang at a gable end.

Glazed openings: any opening in a door or wall that contains glass.

Impact-rated products: impact-rated products include permanently installed products like doors, windows, sliding glass doors, and skylights that have been tested and approved in accordance with, at a minimum, International Residential Code (IRC) accepted impact resistance and design pressure test standards.

IRC: the International Residential Code developed by the International Code Council (ICC).

Professional engineer: licensed professional engineer registered in the state where the home is located, with license in good standing with professional engineering board(s). Engineer shall have adequate current knowledge and practical experience in area of practice to sign and seal residential structural engineering designs.

Living area: conditioned space in a home that is protected from the elements by walls, windows, doors, and the roof structure.



Low slope: roof surfaces with a slope less than 2:12.

Mean roof height (MRH): the average height of the roof, usually calculated as the average of the eave and ridge height of the roof.

Metal roof: a roof that uses metal panels installed over and attached to a wood deck as its primary roof covering material.

Main Wind Force Resisting System (MWFRS): an assemblage of structural elements assigned to provide support and stability for the overall building or other structure. The system generally receives wind loading from more than one surface.

Opening protection products: opening protection products must be tested and approved with, at a minimum, International Residential Code (IRC) accepted test standards for the large missile (missile D: 9-lb 2x4 impacting at 50 ft/sec) impact resistance and minimum design pressure for the site, building size, opening size, and location on the building. Opening protection products include permanently or temporarily installed shutter systems like roll shutters, accordion shutters, colonial shutters, Bahamastyle shutters, storm panels, and fabric and screen products.

Outlooker: these are usually 2x framing members that extend out over the top of the gable wall to support the sheathing on the overhang. They are typically required when the gable overhang is greater than 12 in.

Out-of-plane wind loads: when associated with gable ends or exterior walls, out-of-plane wind loads are wind loads that are perpendicular to the face of the gable end or exterior wall.

Porch: a porch is an outdoor or semi-outdoor space with a solid roof directly above it where the roof is attached to an exterior wall or part of the roof of the primary structure. It may have one or more sides that are or once were open or screened. Screen pool enclosures are not considered porches for the purpose of this program.

Prescriptive retrofit measure: a detailed retrofit measure provided in this guide, which does not require analysis by an engineer. These measures can be used to strengthen a home to the extent necessary to meet the requirements provided in this standard.

Qualified roof: a roof covering meeting high-wind-resistance criteria appropriate for the design wind speed at the location and installed according to the appropriate manufacturers installation requirements for the design wind speed and application.

Qualified Sealed Roof Deck (SRD): protective measures taken in addition to or as part of the underlayment system installed under the primary roof cover (i.e., shingles, tile, or metal roofing) that is designed to stay in place and keep water from entering the home if the primary roof covering is damaged or lost due to high winds.

Protective measures and underlayments that may qualify as a sealed roof deck under FORTIFIED include:





- A self-adhered membrane applied over the entire roof deck.
- A 4-in.-wide self-adhered membrane tape applied over all joints in the roof deck, covered by a roofing felt or synthetic underlayment approved as a substitute for the required roofing felt.
- Two (2) layers of approved felt installed as required in this standard, when the roof cover is asphalt shingles or metal.
- A closed-cell foam applied to all joints in the roof deck from the attic.

Roofing component: a roofing product that is incorporated into various roofing assemblies.

Roof ridge: the intersection of two roof planes at the peak of the roof.

Roof span: the maximum distance perpendicular to the ridge between outside bearing walls providing vertical support for the roof structure. For relatively simple buildings, this is usually the maximum distance (perpendicular to the ridge) between the outer walls that run parallel to the roof ridge.

Shear walls: a wall composed of braced panels (also known as shear panels) to counter the effects of lateral load acting on a structure. Wind and earthquake loads are the most common loads that shear walls are designed to resist.

Shingle roof: a roof that uses either asphalt or wood shingles installed over a wood deck as its primary roof covering material.

Steep slope: roof surfaces with a slope of 2:12 and greater.

Tile roof: a roof that uses either concrete or clay tile installed over a wood deck as its primary roof covering material.

Underlayment: a material applied to the surface of the roof deck or roof sheathing prior to the installation of the primary roof covering material.

Wall openings: windows and all doors, including entry doors, sliding glass doors, and garage doors.

Wind loads: pressures exerted on a building due to wind multiplied by the area upon which the pressures act. Wind loads are determined by applicable wind load provisions of ASCE 7 "Minimum Design Loads for Buildings and Other Structures."

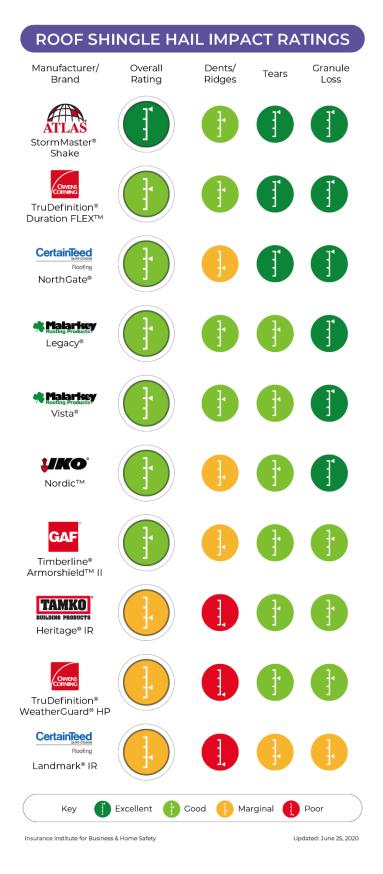




Appendix E. IBHS Roof Shingle Hail Impact Ratings

The IBHS Roof Shingle Hail Impact ratings shown were last updated on June 25, 2020. However, the ratings change as additional testing is performed. For the most current ratings, refer to ibhs.org

https://ibhs.org/hail/shingle-performance-ratings/







Appendix F. FORTIFIED Prescriptive CLP Design Limitations and Minimum Requirements for High Wind

-NOT APPLICABLE FOR FORTIFIED ROOF LEVEL-

Appendix G. FORTIFIED CLP Guidance for Retrofit of Existing Homes

-NOT APPLICABLE FOR FORTIFIED ROOF LEVEL-